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(71) Applicant: GENENCOR INTERNATIONAL, INC. [US/US]; 4 Cambridge Place, 1870 Winton Road South, Rochester, NY 14618 (US).

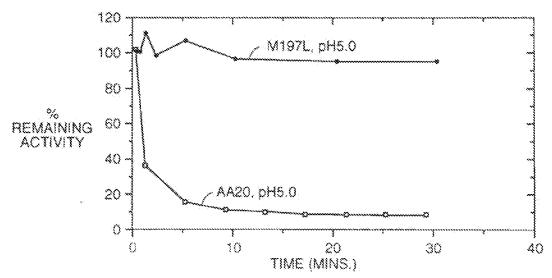
- (72) Inventors: ANTRIM, Richard, L.; 3715 170th Street N.E., Solon, IA 52333 (US). BARNETT, Christopher, C.; 63 Highland Avenue, South San Francisco, CA 94080 (US). MITCHINSON, Colin; 381 Myrtle Street, Half Moon Bay, CA 94019 (US). POWER, Scott, D.; 732 Olive Court, San Bruno, CA 94066 (US). REQUADT, Carol, A.; 4094 Paradise Drive, Tiburon, CA 94920 (US). SOILHEIM, Leif, F.; 4221 Highway 136, Clinton, IA 52732 (US).
- (74) Agent: HORN, Margaret, A.; Genencor International, Inc., 180 Kimball Way, South San Francisco, CA 94080 (US).

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(54) Title: OXIDATIVELY STABLE ALPHA-AMYLASE



(57) Abstract

Novel alpha-amylase mutants derived from the DNA sequences of naturally occurring or recombinant alpha-amylases are disclosed. The mutant alpha-amylases, in general, are obtained by in vitro modifications of a precursor DNA sequence encoding the naturally occurring or recombinant alpha-amylase to generate the substitution (replacement) or deletion of one or more oxidizable amino acid residues in the amino acid sequence of a precursor alpha-amylase. Such mutant alpha-amylases have altered oxidative stability and/or altered pH performance profiles and/or altered thermal stability as compared to the precursor. Also disclosed are detergent and starch liquefaction compositions comprising the mutant amylases, as well as methods of using the mutant amylases.

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OXIDATIVELY STABLE ALPHA-AMYLASE

Related Applications

This application is a continuation-in-part of USSN 08/016.395 filed February 11, 1993.

Field of the Invention

The present invention relates to novel alpha-amylase mutants having an amino acid sequence not found in nature, such mutants having an amino acid sequence wherein one or more amino acid residue(s) of a precursor alpha-amylase, specifically any oxidizable amino acid, have been substituted with a different amino acid. The mutant enzymes of the present invention exhibit altered stability/activity profiles including but not limited to altered oxidative stability, altered pH performance profile, altered specific activity and/or altered thermostability.

Background of the Invention

Alpha-amylases (alpha-1,4-glucan-4-glucanohydrolase, EC3.2.1.1) hydrolyze internal alpha-1,4-glucosidic linkages in starch largely at random, to produce smaller molecular weight malto-dextrins. Alpha-amylases are of considerable commercial value, being used in the initial stages (liquefaction) of starch processing; in alcohol production; as cleaning agents in detergent matrices; and in the textile industry for starch desizing. Alpha-amylases are produced by a wide variety of microorganisms including *Bacillus* and *Aspergillus*, with most commercial amylases being produced from bacterial sources such as *B. licheniformis*, *B. amyloliquefaciens*, *B. subtilis*, or *B. stearothermophilus*. In

recent years the preferred enzymes in commercial use have been those from B.

Iicheniformis because of their heat stability and performance, at least at neutral and mildly alkaline pH's.

Previously there have been studies using recombinant DNA techniques to explore which residues are important for the catalytic activity of amylases and/or to explore the effect of modifying certain amino acids within the active site of various amylases (Vihinen, M. et al. (1990) J. Bichem. 107:267-272; Holm, L. et al. (1990) Protein Engineering 3:181-191; Takase, K. et al. (1992) Biochemica et Biophysica Acta, 1120:281-288; Matsui, J. et al. (1992) Febs Letters Vol. 310, No. 3, pp. 216-218); which residues are important for thermal stability (Suzuki, Y. et al. (1989) J. Biol. Chem. 264:18933-18938); and one group has used such methods to introduce mutations at various histidine residues in a *B. licheniformis* amylase, the rationale for making substitutions at histidine residues was that *B. licheniformis* amylase (known to be thermostable) when compared to other similar *Bacillus* amylases, has an excess of histidines and, therefore, it was suggested that replacing a histidine could affect the thermostability of the enzyme (Declerck, N. et al. (1990) J. Biol. Chem. 265:15481-15488; FR 2 665 178-A1; Joyet, P. et al. (1992) Bio/Technology 10:1579-1583).

It has been found that alpha-amylase is inactivated by hydrogen peroxide and other oxidants at pH's between 4 and 10.5 as described in the examples herein.

Commercially, alpha-amylase enzymes can be used under dramatically different conditions such as both high and low pH conditions, depending on the commercial application. For example, alpha-amylases may be used in the liquefaction of starch, a process preferably performed at a low pH (pH < 5.5). On the other hand, amylases may be used in commercial dish care or laundry detergents, which often contain

oxidants such as bleach or peracids, and which are used in much more alkaline conditions.

In order to alter the stability or activity profile of amylase enzymes under varying conditions, it has been found that selective replacement, substitution or deletion of oxidizable amino acids, such as a methicnine, tryptophan, tyrosine, histidine or cysteine, results in an altered profile of the variant enzyme as compared to its precursor. Because currently commercially available amylases are not acceptable (stable) under various conditions, there is a need for an amylase having an altered stability and/or activity profile. This altered stability (oxidative, thermal or pH performance profile) can be achieved while maintaining adequate enzymatic activity, as compared to the wild-type or precursor enzyme. The characteristic affected by introducing such mutations may be a change in oxidative stability while maintaining thermal stability or vice versa. Additionally, the substitution of different amino acids for an oxidizable amino acids in the alpha-amylase precursor sequence or the deletion of one or more oxidizable amino acid(s) may result in altered enzymatic activity at a pH other than that which is considered optimal for the precursor alpha-amylase. In other words, the mutant enzymes of the present invention may also have altered pH performance profiles, which may be due to the enhanced oxidative stability of the enzyme.

Summary of the Invention

The present invention relates to novel alpha-amylase mutants that are the expression product of a mutated DNA sequence encoding an alpha-amylase, the mutated DNA sequence being derived from a precursor alpha-amylase by the deletion or substitution (replacement) of one or more oxidizable amino acid. In one preferred embodiment of

the present invention the mutant result from substituting a different amino acid for one or more methionine residue(s) in the precursor alpha-amylase. In another embodiment of the present invention the mutants comprise a substitution of one or more tryptophan residue alone or in combination with the substitution of one or more methionine residue in the precursor alpha-amylase. Such mutant alpha-amylases, in general, are obtained by in vitro modification of a precursor DNA sequence encoding a naturally occurring or recombinant alpha-amylase to encode the substitution or deletion of one or more amino acid residues in a precursor amino acid sequence.

Preferably the substitution or deletion of one or more amino acid in the amino acid sequence is due to the replacement or deletion of one or more methionine, tryptophan, cysteine, histidine or tyrosine residues in such sequence, most preferably the residue which is changed is a methionine residue. The oxidizable amino acid residues may be replaced by any of the other 20 naturally occurring amino acids. If the desired effect is to alter the oxidative stability of the precursor, the amino acid residue may be substituted with a non-oxidizable amino acid (such as alanine, arginine, asparagine, aspartic acid, glutamic acid, glutamine, glycine, isoleucine, leucine, lysine, phenylalanine, proline, serine, threonine, or valine) or another oxidizable amino acid (such as cysteine, methionine, tryptophan, tyrosine or histidine, listed in order of most easily oxidizable to less readily oxidizable). Likewise, if the desired effect is to alter thermostability, any of the other 20 naturally occurring amino acids may be substituted (i.e., cysteine may be substituted for methionine).

Preferred mutants comprise the substitution of a methionine residue equivalent to any of the methionine residues found in *B. licheniformis* alpha-amylase (+8, +15, +197, +256, +304, +366 and +438). Most preferably the methionine to be replaced is a

methionine at a position equivalent to position +197 or +15 in *B. licheniformis* alphaamylase. Preferred substitute amino acids to replace the methionine at position +197 are alanine (A), isoleucine (I), threonine (T) or cysteine (C). The preferred substitute amino acids at position +15 are leucine (L), threonine (T), asparagine (N), aspartate (D), serine (S), valine (V) and isoleucine (I), although other substitute amino acids not specified above may be useful. Two specifically preferred mutants of the present invention are M197T and M15L.

Another embodiment of this invention relates to mutants comprising the substitution of a tryptophan residue equivalent to any of the tryptophan residues found in *B*. *licheniformis* alpha-amylase (see Fig. 2). Preferably the tryptophan to be replaced is at a position equivalent to +138 in *B. licheniformis* alpha-amylase. A mutation (substitution) at a tryptophan residue may be made alone or in combination with mutations at other oxidizable amino acid residues. Specifically, it may be advantageous to modify by substitution at least one tryptophan in combination with at least one methionine (for example, the double mutant +138/+197).

The alpha-amylase mutants of the present invention, in general, exhibit altered oxidative stability in the presence of hydrogen peroxide and other oxidants such as bleach or peracids, or, more specific, milder oxidants such as chloramine-T. Mutant enzymes having enhanced oxidative stability will be useful in extending the shelf life and bleach, perborate, percarbonate or peracid compatibility of amylases used in cleaning products. Similarly, reduced oxidative stability may be useful in industrial processes that require the rapid and efficient quenching of enzymatic activity. The mutant enzymes of the present invention may also demonstrate a broadened pH performance profile whereby mutants such as M15L show stability for low pH starch

liquefaction and mutants such as M197T show stability at high pH cleaning product conditions. The mutants of the present invention may also have altered thermal stability whereby the mutant may have enhanced stability at either high or low temperatures. It is understood that any change (increase or decrease) in the mutant's enzymatic characteristic(s), as compared to its precursor, may be beneficial depending on the desired end use of the mutant alpha-amylase.

in addition to starch processing and cleaning applications, variant amylases of the present invention may be used in any application in which known amylases are used, for example, variant amylases can be used in textile processing, food processing, etc. Specifically, it is contemplated that a variant enzyme such as M197C, which is easily inactivated by oxidation, would be useful in a process where it is desirable to completely remove amylase activity at the end of the process, for example, in frozen food processing applications.

The preferred alpha-amylase mutants of the present invention are derived from a Bacillus strain such as B. licheniformis, B. amyloliquefaciens, and B. stearothermophilus, and most preferably from Bacillus licheniformis.

In another aspect of the present invention there is provided a novel form of the alphaamylase normally produced by *B. licheniformis*. This novel form, designated as the A4
form, has an additional four alanine residues at the N-terminus of the secreted amylase.
(Fig. 4b.) Derivatives or mutants of the A4 form of alpha-amylase are encompassed
within the present invention. By derivatives or mutants of the A4 form, it is meant that
the present invention comprises the A4 form alpha-amylase containing one or more
additional mutations such as, for example, mutation (substitution, replacement or

deletion) of one or more oxidizable amino acid(s).

In a composition embodiment of the present invention there are provided detargent compositions, liquid, gel or granular, comprising the alpha-amylase mutants described herein. Particularly preferred are detergent compositions comprising a +197 position mutant either alone or in combination with other enzymes such as endoglycosidases, cellulases, proteases, lipases or other amylase enzymes. Additionally, it is contemplated that the compositions of the present invention may include an alpha-amylase mutant having more than one site-specific mutation.

In yet another composition embodiment of the present invention there are provided compositions useful in starch processing and particularly starch liquefaction. The starch liquefaction compositions of the present invention preferably comprise an alpha-amylase mutant having a substitution or deletion at position M15. Additionally, it is contemplated that such compositions may comprise additional components as known to those skilled in the art, including, for example, antioxidants, calcium, ions, etc.

In a process aspect of the present invention there are provided methods for liquefying starch, and particularly granular starch slurries, from either a wet or dry milled process. Generally, in the first step of the starch degradation process, the starch slurry is gelatinized by heating at a relatively high temperature (up to about 110°C). After the starch slurry is gelatinized it is liquefied and dextrinized using an alpha-amylase. The conditions for such liquefaction are described in commonly assigned US patent applications 07/785,624 and 07/785,623 and US Patent 5,180,669, the disclosure of which are incorporated herein by reference. The present method for liquefying starch comprises adding to a starch slurry an effective amount of an alpha-amylase of the

present invention, alone or in combination with additional excipients such as an antioxidant, and reacting the slurry for an appropriate time and temperature to liquefy the starch.

A further aspect of the present invention comprises the DNA encoding the mutant alpha-amylases of the present invention lincluding A4 form and mutants thereof) and expression vectors encoding the DNA as well as host cells transformed with such expression vectors.

Brief Description of the Drawings

Fig. 1 shows the DNA sequence of the gene for alpha-amylase from *B. licheniformis* (NCIB8061), Seq ID No 31, and deduced translation product as described in Gray, G. et al. (1986) J. Bacter. 166:635-643.

Fig. 2 shows the amino acid sequence of the mature alpha-amylase enzyme from B. licheniformis (NCIBSO61), Seq ID No 32.

Fig. 3 shows an alignment of primary structures of *Bacillus* alpha-amylases. The *B. licheniformis* amylase (Am-Lich), Seq ID No 33, is described by Gray, G. et al. (1986)

J. Bact. 166:635-643; the *B. amyloliquefaciens* amylase (Am-Amylo), Seq ID No 34, is described by Takkinen, K. et al. (1983) J. Biol. Chem. 258:1007-1013; and the *B. stearothermophilus* (Am-Stearo), Seq ID No 35, is described by Ihara, H. et al. (1985)

J. Biochem. 98:95-103.

Fig. 4a shows the amino acid sequence of the mature alpha-amylase variant M197T, Seq ID No 36.

Fig. 5 shows plasmid pA4BL wherein BLAA refers to *B. licheniformis* alpha-amylase gene. Pstl to Sstl; Ampⁿ refers to the ampicillin-resistant gene from pBR322; and CAT refers to the Chloramphenicol-resistant gene from pC194.

Fig. 6 shows the signal sequence-mature protein junctions for *B. licheniformis* (Seq ID No 38), *B. subtilis* (Seq ID No 39), *B. licheniformis* in pA4BL (Seq ID No 40) and *B. licheniformis* in pBLapr (Seq ID No 41).

Fig. 7a shows inactivation of certain alpha-amylases (Spazyme® AA20 and M197L (A4 form) with 0.88M H₂O₂ at pH 5.0, 25°C.

Fig. 7b shows inactivation of certain alpha-amylases (Spezyme® AA20, M197T) with 0.88M H₂O₂ at pH 10.0, 25°C.

Fig. 7c shows inactivation of certain alpha-amylases (Spezyme[®] AA20, M15L) with 0.88M H₂O₂ at pH 5.0, 25°C.

Fig. 8 shows a schematic for the production of M197X cassette mutants.

Fig. 9 shows expression of M197X variants.

Fig. 10 shows thermal stability of M197X variants at pH 5.0, 5mM CaCl₂ at 95°C for 5

mins.

Figs. 11a and 11b show inactivation of certain amylases in automatic dish care detergents. Fig. 11a shows the stability of certain amylases in Cascade* (a commercially available dish care product) at 65°C in the presence or absence of starch. Fig. 11b shows the stability of certain amylases in Sunlight* (a commercially available dish care product) at 65°C in the presence or absence of starch.

Fig. 12 shows a schematic for the production of M15X cassette mutants.

Fig. 13 shows expression of M15X variants.

Fig. 14 shows specific activity of M15X variants on soluble starch.

Fig. 15 shows heat stability of M15X variants at 90°C, pH 5.0, 5mM CaCl₂, 5 mins.

Fig. 16 shows specific activity on starch and soluble substrate, and performance in jet liquefaction at pH 5.5, of M15 variants as a function of percent activity of B. **Iichenifarmis** wild-type.

Fig. 17 shows the inactivation of *B. licheniformis* alpha-amylase (AA20 at 0.65 mg/ml) with chloramine-T at pH 8.0 as compared to variants M197A (1.7 mg/ml) and M197L (1.7 mg/ml).

Fig. 18 shows the inactivation of *B. licheniformis* alpha-amylase (AA20 at 0.22 mg/ml) with chloramine-T at pH 4.0 as compared to variants M197A (4.3 mg/ml) and M197L

(0.53 mg/ml).

Fig. 19 shows the reaction of *B. licheniformis* alpha-amylase (AA20 at 0.75 mg/ml) with chloramine-T at pH 5.0 as compared to double variants M197T/W138F (0.64 mg/ml) and M197T/W138Y (0.60 mg/ml).

Detailed Description of the Invention

It is believed that amylases used in starch liquefaction may be subject to some form of inactivation due to some activity present in the starch slurry (see commonly owned US applications 07/785,624 and 07/785,623 and US Patent 5,180,669, issued January 19, 1993, incorporated herein by reference). Furthermore, use of an amylase in the presence of oxidants, such as in bleach or peracid containing detergents, may result in partial or complete inactivation of the amylase. Therefore, the present invention focuses on altering the oxidative sensitivity of amylases. The mutant enzymes of the present invention may also have an altered pH profile and/or altered thermal stability which may be due to the enhanced oxidative stability of the enzyme at low or high pH's.

Alpha-amylase as used herein includes naturally occurring amylases as well as recombinant amylases. Preferred amylases in the present invention are alpha-amylases derived from *B. licheniformis* or *B. stearothermophilus*, including the A4 form of alpha-amylase derived from *B. licheniformis* as described herein, as well as fungal alpha-amylases as those derived from *Aspergillus* (i.s. as *A. oryzae* and *A. niger*).

Recombinant alpha-amylases refers to an alpha-amylase in which the DNA sequence encoding the naturally occurring alpha-amylase is modified to produce a mutant DNA

sequence which encodes the substitution, insertion or deletion of one or more amino acids in the alpha-amylase sequence. Suitable modification methods are disclosed herein, and also in commonly owned US Patents 4,760,025 and 5,185,258, the disclosure of which are incorporated herein by reference.

Homologies have been found between almost all endo-amylases sequenced to date. ranging from plants, mammals, and bacteria (Nakajima, R.T. et al. (1986) Appl. Microbiol, Biotechnol. 23:355-360; Rogers, J.C. (1985) Biochem. Biophys. Res. Commun, 128:470-476). There are four areas of particularly high homology in certain Bacillus amylases, as shown in Fig. 3, wherein the underlined sections designate the areas of high homology. Further, sequence alignments have been used to map the relationship between Bacillus endo-amylases (Feng, D.F. and Doclittle, R.F. (1987) J. Molec. Evol. 35:351-360). The relative sequence homology between S. stearothermophilus and B. licheniformis amylase is about 66%, as determined by Holm, L. et al. (1990) Protein Engineering 3 (3) pp. 181-191. The sequence homology between B. licheniformis and B. amyloliquefaciens amylases is about 81%, as per Holm, L. et al., supra. While sequence homology is important, it is generally recognized that structural homology is also important in comparing amylases or other enzymes. For example, structural homology between fungal amylases and bacterial (*Bacillus*) amylase have been suggested and, therefore, fungal amylases are encompassed within the present invention.

An alpha-amylase mutant has an amino acid sequence which is derived from the amino acid sequence of a precursor alpha-amylase. The precursor alpha-amylases include naturally occurring alpha-amylases and recombinant alpha-amylases (as defined). The amino acid sequence of the alpha-amylase mutant is derived from the precursor alpha-

amylase amino acid sequence by the substitution, deletion or insertion of one or more amino acids of the precursor amino acid sequence. Such modification is of the precursor DNA sequence which encodes the amino acid sequence of the precursor alpha-amylase rather than manipulation of the precursor alpha-amylase enzyme per se. Suitable methods for such manipulation of the precursor DNA sequence include methods disclosed herein and in commonly owned US patent 4,760,025 and 5,185,258.

Specific residues corresponding to positions M197, M15 and W138 of Bacillus licheniformis alpha-amylase are identified herein for substitution or deletion, as are all methionine, histidine, tryptophan, cysteine and tyrosine positions. The amino acid position number (i.e., +197) refers to the number assigned to the mature Bacillus licheniformis alpha-amylase sequence presented in Fig. 2. The invention, however, is not limited to the mutation of this particular mature alpha-amylase (B. licheniformis) but extends to precursor alpha-amylases containing amino acid residues at positions which are equivalent to the particular identified residue in B. licheniformis alpha-amylase. A residue (amino acid) of a precursor alpha-amylase is equivalent to a residue of B. licheniformis alpha-amylase if it is either homologous (i.e., corresponding in position in either primary or tertiary structure) or analogous to a specific residue or portion of that residue in B. licheniformis alpha-amylase (i.e., having the same or similar functional capacity to combine, react, or interact chemically or structurally).

In order to establish homology to primary structure, the amino acid sequence of a precursor alpha-amylase is directly compared to the *B. licheniformis* alpha-amylase primary sequence and particularly to a set of residues known to be invariant to all alpha-amylases for which sequence is known, as seen in Fig. 3. It is possible also to

determine equivalent residues by tertiary structure: crystal structures have been reported for porcine pancreatic alpha-amylase (Buisson, G. et al. (1987) EMBO J.6:3909-3916); Taka-amylase A from Aspergilius oryzae (Matsuura, Y. et al. (1984) J. Biochem. (Tokyo) 95:697-702); and an acid alpha-amylase from A. niger (Boel, E. et al. (1990) Biochemistry 29:6244-6249), with the former two structures being similar. There are no published structures for Bacillus alpha-amylases, although there are predicted to be common super-secondary structures between glucanases (MacGregor, E.A. & Svensson, B. (1989) Biochem. J. 259:145-152) and a structure for the B. stearothermaphilus enzyme has been modeled on that of Taka-amylase A (Holm, L. et al. (1990) Protein Engineering 3:181-191). The four highly conserved regions shown in Fig. 3 contain many residues thought to be part of the active-site (Matsuura, Y. et al. (1984) J. Biochem. (Tokyo) 85:697-702; Buisson, G. et al. (1987) EMBO J. 6:3909-3916; Vihinen, M. et al. (1990) J. Biochem. 107:267-272) including, in the licheniformis numbering, His105; Arg229; Asp231; His235; Glu261 and Asp328.

Expression vector as used herein refers to a DNA construct containing a DNA sequence which is operably linked to a suitable control sequence capable of effecting the expression of said DNA in a suitable host. Such control sequences may include a promoter to effect transcription, an optional operator sequence to control such transcription, a sequence encoding suitable mRNA ribosome-binding sites, and sequences which control termination of transcription and translation. A preferred promoter is the *B. subtilis aprE* promoter. The vector may be a plasmid, a phage particle, or simply a potential genomic insert. Once transformed into a suitable host, the vector may replicate and function independently of the host genome, or may, in some instances, integrate into the genome itself. In the present specification, plasmid and vector are sometimes used interchangeably as the plasmid is the most commonly

used form of vector at present. However, the invention is intended to include such other forms of expression vectors which serve equivalent functions and which are, or become, known in the art.

Host strains (or cells) useful in the present invention generally are procaryotic or eucaryotic hosts and include any transformable microorganism in which the expression of alpha-amylase can be achieved. Specifically, host strains of the same species or genus from which the alpha-amylase is derived are suitable, such as a *Bacillus* strain. Preferably an alpha-amylase negative *Bacillus* strain (genes deleted) and/or an alpha-amylase and protease deleted *Bacillus* strain such as *Bacillus* subtilis strain BG2473 (ΔamyE,Δapr,Δnpr) is used. Host cells are transformed or transfected with vectors constructed using recombinant DNA techniques. Such transformed host cells are capable of either replicating vectors encoding the alpha-amylase and its variants (mutants) or expressing the desired alpha-amylase.

Preferably the mutants of the present invention are secreted into the culture medium during fermentation. Any suitable signal sequence, such as the aprE signal peptide, can be used to achieve secretion.

Many of the alpha-amylase mutants of the present invention are useful in formulating various detergent compositions, particularly certain dish care cleaning compositions, especially those cleaning compositions containing known oxidants. Alpha-amylase mutants of the invention can be formulated into known powdered, liquid or gel detergents having pH between 6.5 to 12.0. Suitable granular composition may be made as described in commonly owned US patent applications 07/429,881.

detergent cleaning compositions can also contain other enzymes, such as known proteases, lipases, cellulases, endoglycosidases or other amylases, as well as builders, stabilizers or other excipients known to those skilled in the art. These enzymes can be present as co-granules or as blended mixes or in any other manner known to those skilled in the art. Furthermore, it is contemplated by the present invention that multiple mutants may be useful in cleaning or other applications. For example, a mutant enzyme having changes at both +15 and +197 may exhibit enhanced performance useful in a cleaning product or a multiple mutant comprising changes at +197 and +138 may have improved performance.

As described previously, alpha-amylase mutants of the present invention may also be useful in the liquefaction of starch. Starch liquefaction, particularly granular starch slurry liquefaction, is typically carried out at near neutral pH's and high temperatures. As described in commonly owned US applications 07/788,624 and 07/785,623 and US Patent 5,180,669, it appears that an oxidizing agent or inactivating agent of some sort is also present in typical liquefaction processes, which may affect the enzyme activity; thus, in these related patent applications an antioxidant is added to the process to protect the enzyme.

Based on the conditions of a preferred liquefaction process, as described in commonly owned US applications 07/788,624 and 07/785,623 and US Patent 5,180,669, namely low pH, high temperature and potential oxidation conditions, preferred mutants of the present invention for use in liquefaction processes comprise mutants exhibiting altered pH performance profiles (i.e., low pH profile, pH <6 and preferably pH <5.5), and/or altered thermal stability (i.e., high temperature, about 90°-110°C), and/or altered oxidative stability (i.e., enhanced oxidative stability).

Thus, an improved method for liquefying starch is taught by the present invention, the method comprising liquefying a granular starch slurry from either a wet or dry milling process at a pH from about 4 to 6 by adding an effective amount of an alpha-amylase mutant of the present invention to the starch slurry; optionally adding an effective amount of an antioxidant or other excipient to the slurry; and reacting the slurry for an appropriate time and temperature to liquefy the starch.

The following is presented by way of example and is not to be construed as a limitation to the scope of the claims. Abbreviations used herein, particularly three letter or one letter notations for amino acids are described in Dale, J.W., Molecular Genetics of Bacteria, John Wiley & Sons, (1989) Appendix 8.

Experimental

Example 1

Substitutions for the Methionine Residues in B. licheniformis Alpha-Amylase

The alpha-amylase gene (Fig. 1) was cloned from B. licheniformis NCIB8061 obtained

from the National Collection of Industrial Bacteria, Aberdeen, Scotland (Gray, G. et al.

(1986) J. Bacteriology 166:635-643). The 1.72kb Psti-Sstl fragment, encoding the

last three residues of the signal sequence; the entire mature protein and the terminator

region was subcloned into M13MP18. A synthetic terminator was added between the

Bcll and Sstl sites using a synthetic oligonucleotide cassette of the form:

Bcli

5. GATCAAAACATAAAAAACCGGCCTTGGCCCCGCCGGTTTTTTATTATTTTTTGAGCT

3. TTTTGTATTTTTTGGCCGGAACCGGGGCGCCAAAAAATAATAAAAAC

5. Seq ID No 1

designed to contain the B. amylaliquefaciens subtilisin transcriptional terminator (Wells

et al. (1983) Nucleic Acid Research 11:7911-7925).

Site-directed mutagenesis by oligonucleotides used essentially the protocol of Zoller, M. et al. (1983) Meth. Enzymol. 100:468-500: briefly, 5'-phosphorylated oligonucleotide primers were used to introduce the desired mutations on the M13 single-stranded DNA template using the oligonucleotides listed in Table I to substitute for each of the seven methionines found in *B. licheniformis* alpha-amylase. Each mutagenic oligonucleotide also introduced a restriction endonuclease site to use as a screen for the linked mutation.

TABLE

Mutagenic Oligonucleotides for the Substitution of the Methionine Residues in B. licheniformis Alpha-Amylase

5'-T GGG ACG CTG GCG CAG TAC ITT GAA TGG T-3'	Seq ID No 2
5'-TG ATG CAG TAC TIT GAN TGG TAC CTG CCC ANT GA-3'	Seq ID No 3
5'-GAT TAT TIG TIG TAT GCC GAT ATC GAC TAT GAC CAT-3' $\frac{E_{CORV}}{E_{CORV}}$	Seq ID No 4
5'-CG GGG AAG GAG GCC TTT ACG GTA GCT-3'	Seq ID No 5
5'-GC GGC TAT GAC TTA AGG AAA TTG C-3'	Seq ID No 6
5'-C TAC GGG GAT GCA TAC GGG ACG A-3'	Seq ID No 7
PI-C TAC GGG GAT TAC TAC GGG ACC AAG GGA GAC TCC C-3, M366A	Seq ID No 8
5'-CC GGT GG <u>G GCC AAG CGG GCC</u> TAT GTT GGC CGG CAA A-3'	Seq ID No 9

Bold letter indicate base changes introduced by oligonucleotide.

Codon changes indicated in the form M8A, where methionine (M) at position +8 has been changed to alanine (A).

<u>Underlining</u> indicates restriction endonuclease site introduced by oligonucleotide.

The heteroduplex was used to transfect E. coli mutL cells (Kramer et al. (1984) Cell 38:879) and, after plaque-purification, clones were analyzed by restriction analysis of

the RF1's. Positives were confirmed by dideoxy sequencing (Sanger et al. (1977) Proc. Natl. Acad. Sci. U.S.A. 74:5463-5467) and the Pstl-Sstl fragments for each subcloned into an E. coll vector, plasmid pA4BL.

Plasmid pA4BL

Following the methods described in US application 860,468 (Power et al.), which is incorporated herein by reference, a silent PstI site was introduced at codon +1 (the first amino-acid following the signal cleavage site) of the aprE gene from pS168-1 (Stahl, M.L. and Ferrari, E. (1984) J. Bacter. 158:411-418). The aprE promoter and signal peptide region was then cloned out of a pJH101 plasmid (Ferrari, F.A. et al. (1983) J. Bacter. 154:1513-1515) as a HindIII-PstI fragment and subcloned into the pUC18-derived plasmid JM102 (Ferrari, E. and Hoch, J.A. (1989) Bacillus, ed. C.R. Harwood, Plenum Pub., pp. 57-72). Addition of the PstI-SstI fragment from B. *licheniformis* alpha-amylase gave pA48L (Fig. 5) having the resulting aprE signal peptide-amylase junction as shown in Fig. 6.

Transformation Into B. subtilis

pA4BL is a plasmid able to replicate in *E. coli* and integrate into the *B. subtilis* chromosome. Plasmids containing different variants were transformed into *B. subtilis* (Anagnostopoulos, C. and Spizizen, J. (1961) J. Bacter. 81:741-746) and integrated into the chromosome at the *aprE* locus by a Campbell-type mechanism (Young, M. (1984) J. Gen. Microbiol. 130:1613-1621). The *Bacillus subtilis* strain BG2473 was a derivative of I168 which had been deleted for amylase (Δ*amyE*) and two proteases (Δ*apr*, Δ*npr*) (Stahl, M.L. and Ferrari, E., J. Bacter. 158:411-418 and US Patent 5,264,366, incorporated herein by reference). After transformation the *sacU*32(Hy) (Henner, D.J. et al. (1988) J. Bacter. 170:296-300) mutation was introduced by PBS-1

mediated transduction (Hoch, J.A. (1983) 154:1513-1515).

N-terminal analysis of the amylase expressed from pA4BL in *B. subtilis* showed it to be processed having four extra alanines at the N-terminus of the secreted amylase protein ("A4 form"). These extra residues had no significant, deleterious effect on the activity or thermal stability of the A4 form and in some applications may enhance performance. In subsequent experiments the correctly processed forms of the *licheniformis* amylase and the variant M197T were made from a very similar construction (see Fig. 6).

Specifically, the 5' end of the A4 construction was subcloned on an EcoRI-Sstill fragment, from pA4BL (Fig. 5) into M13BM20 (Boehringer Mannheim) in order to obtain a coding-strand template for the mutagenic oligonucleotide below:

5'-CAT_CAG_CGT_CCC_ATT_AAG_ATT_TGC_AGC_CTG_CGC_AGA_CAT_GTT

Seq ID No 10

This primer eliminated the codons for the extra four N-terminal alanines, correct forms being screened for by the absence of the Pstl site. Subcloning the EcoRI-Sstll fragment back into the pA4BL vector (Fig. 5) gave plasmid pBLapr. The M197T substitution could then be moved, on a Sstll-Sstl fragment, out of pA4BL (M197T) into the complementary pBLapr vector to give plasmid pBLapr (M197T). N-terminal analysis of the amylase expressed from pBLapr in *B. subtilis* showed it to be processed with the same N-terminus found in *B. licheniformis* alpha-amylase.

Example 2

Oxidative Sensitivity of Methionine Variants

B. licheniformis alpha-amylase, such as Spezyme® AA20 (commercially available from Genencor International, Inc.), is inactivated rapidly in the presence of hydrogen peroxide (Fig. 7). Various methionine variants were expressed in shake-flask cultures of B. subtilis and the crude supernatants purified by ammonium sulphate cuts. The amylase was precipitated from a 20% saturated ammonium sulphate supernatant by raising the ammonium sulphate to 70% saturated, and then resuspended. The variants were then exposed to 0.88M hydrogen peroxide at pH 5.0, at 25°C. Variants at six of the methionine positions in B. licheniformis alpha-amylase were still subject to oxidation by peroxide while the substitution at position +197 (M197L) showed resistance to peroxide oxidation. (See Fig. 7.) However, subsequent analysis described in further detail below showed that while a variant may be susceptible to oxidation at pH 5.0, 25°C, it may exhibit altered/enhanced properties under different conditions (i.e., liquefaction).

Example 3

Construction of All Possible Variants at Position 197

All of the M197 variants (M197X) were produced in the A4 form by cassette mutagenesis, as outlined in Fig. 8:

(codons 201-202).

Site directed mutagenesis (via primer extension in M13) was used to make M197A using the mutagenic oligonucleotide below:

M197A
5'-GAT TAT TTG GCG TAT GCC GAT ATC GAC TAT GAC CAT-3'

ECORV+

Clai- Seq ID No 11

which also inserted an EcoRV site (codons 200-201) to replace the Clai site

(codons 201-202).

2) Then primer LAAM12 (Table II) was used to introduce another silent restriction site (BstBI) over codons 186-188.

- The resultant M197A (BstBi+, EcoRV+) variant was then subcloned (Psti-Sstl fragment) into plasmid pA48L and the resultant plasmid digested with BstBi and EcoRV and the large vector-containing fragment isolated by electroelution from agarose get.
- 4) Synthetic primers LAAM14-30 (Table II) were each annealed with the largely complementary common primer LAAM13 (Table II). The resulting cassettes encoded for all the remaining naturally occurring amino acids at position +197 and were ligated, individually, into the vector fragment prepared above.

TABLE II

Synthetic Oligonucleptides Used for Cassette Mutagenesis to Produce M197X Variants

LAAM12	GG GAA GT <u>T TCG AA</u> T GAA AAC G	Seq ID No 12
LAAM13	X1976s (Ecory) <u>G</u> TC GGC AT <u>A IG CAT</u> ATA ATC ATA GTT GCC GTT TTC ATT	Seq ID No 13 (8st8l)
LAAM14	1197 (Bs(B)) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>ATC</u> TAT GCC (Seg ID No 14 GA <u>C</u> (EcoRV-)
LAAMTS	F187 (BstBi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>TTC</u> TAT GCC G	Seq ID No 15 GAC (EcoRV-)
LAAM16	V197 (BstBi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>GTT</u> TAT GCC G	Seq ID No 16 SAC (EcoRV-)
LAAM17	S197 (Bs(Bi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>AGC</u> TAT GCC (Seq ID No 17 3A <u>C</u> (EcoRV-)
LAAM18	P197 (BS:BI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>CCT</u> TAT GCC (Seq ID No 18 SA <u>C</u> (EcoRV-)
ETNIAAJ	T197 (BatBi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG ACA TAT GCC (Seq ID No 19 GA <u>C</u> (EcoRV-)
LAAM20	Y197 (BS:BI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>TAC</u> TAT GCC (Seq ID No 20 GAC (EcoRV-)

(SMAA)	H197 Seq ID No 21 (BS:BI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>CAC</u> TAT GCC GA <u>C</u> (EcoRV-)
LAAM22	G197 Seq ID No 22 (BatBI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>GGC</u> TAT GCC GA <u>C</u> (EcoRV-)
LAAM23	Q197 Seq ID No 23 (Bs18) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG CAA TAT GCC GAC (EcoRV-)
LAAM24	N197 Seg ID No 24 (BetBI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG AAC TAT GCC GAC (EcoRV-)
LAAM25	K197 Seq ID No 25 (BstBi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG AAA TAT GCC GAC (EcoRV-)
LAAM26	D197 Seq ID No 26 (BstBI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG GAT TAT GCC GAC (EcoRV-)
LAAM27	E197 Seq ID No 27 (BstBI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG GAA TAT GCC GAC (EcoRV-)
LAAM28	C197 Seq ID No 28 (BstBi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>TGT</u> TAT GCC GA <u>C</u> (EcoRV-)
LAAM29	W197 Seg ID No 29 (BstBi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>TGG</u> TAT GCC GA <u>C</u> (EcoRV-)
LAAM30	R197 Seg ID No 30 (BstBi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>AGA</u> TAT GCC GA <u>C</u> (EcoRV-)

The cassettes were designed to destroy the EcoRV site upon ligation, thus plasmids from *E. coli* transformants were screened for loss of this unique site. In addition, the common bottom strand of the cassette contained a frame-shift and encoded a Nsil site, thus transformants derived from this strand could be eliminated by screening for the presence of the unique Nsil site and would not be expected, in any case, to lead to expression of active amylase.

Positives by restriction analysis were confirmed by sequencing and transformed in *B.*subtilis for expression in shake-flask cultures (Fig. 9). The specific activity of certain of the M197X mutants was then determined using a soluble substrate assay. The data generated using the following assay methods are presented below in Table III.

Soluble Substrate Assay: A rate assay was developed based on an end-point assay kit

supplied by Megazyme (Aust.) Pty. Ltd.: Each vial of substrate (p-nitrophenyl maltoheptaoside, BPNPG7) was dissolved in 10ml of sterile water, followed by a 1 to 4 dilution in assay buffer (50mM maleate buffer, pH 6.7, 5mM calcium chloride, 0.002% Tween20). Assays were performed by adding 10µl of amylase to 790µl of the substrate in a cuvette at 25°C. Rates of hydrolysis were measured as the rate of change of absorbance at 410nm, after a delay of 75 seconds. The assay was linear up to rates of 0.4 absorption units/min.

The amylase protein concentration was measured using the standard Bio-Rad assay (Bio-Rad Laboratories) based on the method of Bradford, M. (1976) Anal. Biochem. 72:248) using bovine serum albumin standards.

Starch Hydrolysis Assay: The standard method for assaying the alpha-amylase activity of Spezyme® AA20 was used. This method is described in detail in Example 1 of USSN 07/785,624, incorporated herein by reference. Native starch forms a blue color with iodine but fails to do so when it is hydrolyzed into shorter dextrin molecules. The substrate is soluble Lintner starch 5gm/liter in phosphate buffer, pH 6.2 (42.5gm/liter potassium dihydrogen phosphate, 3.16gm/liter sodium hydroxide). The sample is added in 25mM calcium chloride and activity is measured as the time taken to give a negative iodine test upon incubation at 30°C. Activity is recorded in liquefons per gram or ml (LU) calculated according to the formula:

LU/ml or LU/g =
$$570 \times D$$

V x t

Where LU = liquefon unit

V = volume of sample (5ml)

t = dextrinization time (minutes)

D = dilution factor = dilution volume/ml or g of added enzyme.

TABLE III

	SPECIFIC ACTIVITY (as %	of AA20 value) on:
<u>ALPHA-AMYLASE</u>	<u>Soluble Substrate</u>	Starch
Spezyme® AA20	100	1.00
A4 form	105	115
Mish (A4 form)	93	94
MISL	85	103
M197T (A4 form)	75	83
M197T	62	81
M197A (A4 form)	\$8	89
M197C	85	85
M197L (A4 form)	51	1.7

Example 4

Characterization of Variant M15L

Variant M15L made as per the prior examples did not show increased amylase activity (Table III) and was still inactivated by hydrogen peroxide (Fig. 7). It did, however, show significantly increased performance in jet-liquefaction of starch, especially at low pH as shown in Table IV below.

Starch liquefaction was typically performed using a Hydroheater M 103-M steam jet equipped with a 2.5 liter delay coil behind the mixing chamber and a terminal back pressure valve. Starch was fed to the jet by a Moyno pump and steam was supplied by a 150 psi steam line, reduced to 90-100 psi. Temperature probes were installed just after the Hydroheater jet and just before the back pressure valve.

Starch slurry was obtained from a corn wet miller and used within two days. The starch was diluted to the desired solids level with deionized water and the pH of the starch was adjusted with 2% NaOH or saturated Na₂CO₃. Typical liquefaction conditions were:

Starch

32%-35% solids

Calcium

40-50 ppm (30 ppm added)

рЫ

5.0-6.0

Alpha-amylase

12-14 LU/g starch dry basis

Starch was introduced into the jet at about 350 ml/min. The jet temperature was held at 105°-107°C. Samples of starch were transferred from the jet cooker to a 95°C second stage liquefaction and held for 90 minutes.

The degree of starch liquefaction was measured immediately after the second stage liquefaction by determining the dextrose equivalence (DE) of the sample and by testing for the presence of raw starch, both according to the methods described in the Standard Analytical Methods of the Member Companies of the Corn Refiners

Association, Inc., sixth edition. Starch, when treated generally under the conditions given above and at pH 6.0, will yield a liquefied starch with a DE of about 10 and with no raw starch. Results of starch liquefaction tests using mutants of the present invention are provided in Table IV.

TABLE IV

Performance of

Variants M15L (A4 form) and M15L in Starch Liquefaction

		Hq	DE after 90 Mins.
Spezyme®	AA20	5.9	9.9
M15L (A4	form)	5.9	10.4
Spezyme®	AA20	5.2	1.2
M15L (A4		5.2	2.2
Spezyme®	AA20	5.9	9.3*
M15L		5,9	11.3*
Spezyme®	AA20	5.5	3.25**
M15L		5.5	6.7**
Spezyme®	AA20	5.5	0.7**
MISL		5.2	3.65**

<u>Example 5</u>

Construction of M15X Variants

Following generally the processes described in Example 3 above, all variants at M15 (M15X) were produced in native *B. licheniformis* by cassette mutagenesis, as outlined in Fig. 12:

1) Site directed mutagenesis (via primer extension in M13) was used to introduce unique restriction sites flanking the M15 codon to facilitate insertion of a mutagenesis cassette. Specifically, a Bst81 site at codons 11-13 and a Msc1 site at codons 18-20 were introduced using the two oligonucleotides shown below.

^{*} average of three experiments

^{**} average of two experiments

The vector for M15X cassette mutagenesis was then constructed by subcloning the Sfi1-Sstll fragment from the mutagenized amylase (BstB1+, Msc1+) into plasmid pBLapr. The resulting plasmid was then digested with BstB1 and Msc1 and the large vector fragment isolated by electroelution from a polyacrylamide gel.

3) Mutagenesis cassettes were created as with the M197X variants. Synthetic oligomers, each encoding a substitution at codon 15, were annealed to a common bottom primer. Upon proper ligation of the cassette to the vector, the Msc1 is destroyed allowing for screening of positive transformants by loss of this site. The bottom primer contains an unique SnaB1 site allowing for the transformants derived from the bottom strand to be eliminated by screening for the SnaB1 site. This primer also contains a frameshift which would also eliminate amylase expression for the mutants derived from the common bottom strand.

The synthetic cassettes are listed in Table V and the general cassette mutagenesis strategy is illustrated in Figure 12.

TABLE V
Synthetic Oligonucleotides Used for Cassette Mutagenesis
to Produce M15X Variants

M15A	(BstB1)	¢	GAA	TGG	TAT	CCI	ccc	aat	GAC	GG	(Mscl)		Seq	ID	No	50
M15R	(BstBl)	C	GAA	TGG	TAT	CGC	ccc	AAT	GAC	GG	(Msc1)		Seq	m	No	51
M15N	(BstBl)	Ç	GAA	TGG	TAT	AAT	ccc	AAT	GAC	GG	(Mscl)		Seq	m	No	52
M15D	(BstBl)	C	GAA	TGG	TAT	SAI	ccc	AAT	GAC	GG	(Mscl)		Seq	ın	No	53
MISH	(BstBl)	C	GAA	TGG	TAT	CAC	0,00	AAT	GAC	GG	(Mscl)		Seq	ıp	No	54
MISK	(BatBl)	C	GAA	TGG	TAT	aaa	ccc	aat	GAC	GG	(Mscl)		Seq	ın	No	55
M15P	(BstBl)	C	GAA	TGG	TAT	CCC	ccc	AAT	GAC	GG	(Macl)		ಕೆಆಡ್ಡ	ID	No	56
MISS	(BstBl)	C	GAA	TGG	TAT	1CI	ccc	AAT	GAC	GG.	(Msc1)		Seq	ID	No	57
M15T	(BstBl)	C	GAA	TGG	TAC	act	ccc	aat	gac	GG	(Mscl)		seq	ID	No	58
MISV	(BatBl)	C	GAA	TGG	TAT	CII	ccc	aat	GAC	GG	(Mscl)		Seq	10	No	\$9
MISC	(BstBl)	C	GAA	TGG	TAT	IGI	ccc	aat	GAC	GG	(Mscl)		Seq	TO	No	60
M15Q	(BatBl)	C	GAA	TGG	TAT	CAA	ccc	TAK	GAC	GG	(Mscl)		Seq	ıp	No	61
MISE	(BstBl)	¢	GAA	TGG	TAT	<u>GAA</u>	ccc	AAT	GAC	GG	(Mscl)		Seg	an	No	62
M15G	(BatBl)	C	GAA	TGG	TAT	<u>og</u> t	ccc	AAT	GAC	GG	(Macl)		Seq	ın	No	63
M151	(BstBl)	¢	GAA	TGG	TAT	ATT	ccc	TAA	GAC	GG	(Mscl)		Seg	ın	No	64
MISF	(BstBl)	C	GAA	TGG	TAT	XXX	ccc	AAT	GAC	GG	(Macl)		Seq	ID	No	65
MISW	(BstB1)	C	GAA	TGG	TAC	IGG	ccc	AAT	GAC	GG	(Mscl)	;	Seq	ar	No	88
MISY	(BstBl)	¢	GAA	TGG	TAT	TAT	ccc	AAT	GAC	GG	(Mscl)		Seq	ID	No	67
M15X (botte	(Mscl) (om stran	*	GTC	ATT	GGG	ACT	ACG	TAC	CAT	T ((BatBl)		Seq	10	МO	68

Underline indicates codon changes at amino acid position 15.

Conservative substitutions were made in some cases to prevent introduction of new restriction sites.

Example 6

Bench Liquefaction with M15X Variants

Eleven alpha-amylase variants with substitutions for M15 made as per Example 5 were assayed for activity, as compared to Spezyme® AA20 (commercially available from Genencor International, Inc.) in liquefaction at pH 5.5 using a bench liquefaction system. The bench scale liquefaction system consisted of a stainless steel coil (0.25 inch diameter, approximately 350 ml volume) equipped with a 7 inch long static mixing element approximately 12 inches from the anterior end and a 30 psi back pressure valve at the posterior end. The coil, except for each end, was immersed in a glycerol-water bath equipped with thermostatically controlled heating elements that maintained the bath at 105-106°C.

Starch slurry containing enzyme, maintained in suspension by stirring, was introduced into the reaction coil by a piston driven metering pump at about 70 ml/min. The starch was recovered from the end of the coil and was transferred to the secondary hold (95°C for 90 minutes). Immediately after the secondary hold, the DE of the liquefied starch was determined, as described in Example 4. The results are shown in Fig. 16.

Example 7

Characterization of M197X Variants

As can be seen in Fig. 9, there was a wide range of amylase activity (measured in the soluble substrate assay) expressed by the M197X (A4 form) variants. The amylases were partially purified from the supernatants by precipitation with two volumes of ethanol and resuspension. They were then screened for thermal stability (Fig. 10) by heating at 95°C for 5 minutes in 10mM acetate buffer pH 5.0, in the presence of 5mM calcium chloride; the A4 wild-type retained 28% of its activity after incubation. For

M197W and M197P we were unable to recover active protein from the supernatants. Upon sequencing, the M197H variant was found to contain a second mutation, N190K. M197L was examined in a separate experiment and was one of the lowest thermally stable variants. There appears to be a broad correlation between expression of amylase activity and thermal stability. The licheniformis amylase is restricted in what residues it can accommodate at position 197 in terms of retaining or enhancing thermal stability: cysteine and threonine are preferred for maximal thermal stability under these conditions whereas alanine and isoleucine are of intermediate stability. However, other substitutions at position +197 result in lowered thermal stability which may be useful for other applications. Additionally, different substitutions at +197 may have other beneficial properties, such as altered pH performance profile or altered oxidative stability. For example, the M197C variant was found to inactivate readily by air oxidation but had enhanced thermal stability. Conversely, compared to the M197L variant, both M197T and M197A retained not only high thermal stability (Fig. 10), but also high activity (Table III), while maintaining resistance to inactivation by peroxide at pH 5 to pH 10 (Fig. 7).

Example 8

Stability and Performance in Detergent Formulation

The stability of the M197T (A4 form), M197T and M197A (A4 form) was measured in automatic dish care detergent (ADD) matrices. 2ppm Savinase* (a protease, commercially available from Novo Industries, of the type commonly used in ADD) were added to two commercially available bleach-containing ADD's: Cascade* (Procter and Gamble, Ltd.) and Sunlight* (Unilever) and the time course of inactivation of the amylase variants and Termamyl* (a thermally stable alpha-amylase available from Novo Nordisk, A/S) followed at 65°C. The concentration of ADD product used in both cases

was equivalent to 'pre-soak' conditions: 14gm product per liter of water (7 grams per gallon hardness). As can be seen (Figs. 11a and 11b), both forms of the M197T variant were much more stable than Termamyl* and M197A (A4 form), which were inactivated before the first assay could be performed. This stability benefit was seen in the presence or absence of starch as determined by the following protocol. Amylases were added to 5ml of ADD and Savinase*, prewarmed in a test tube and, after vortexing, activities were assayed as a function of time, using the soluble substrate assay. The "+ starch" tube had spaghetti starch baked onto the sides (140°C, 60 mins.). The results are shown in Figs. 11a and 11b.

Example 9

Characterization of M15X Variants

All M15X variants were propagated in *Bacillus subtilis* and the expression level monitored as shown in Fig. 13. The amylase was isolated and partially purified by a 20-70% ammonium sulfate cut. The specific activity of these variants on the soluble substrate was determined as per Example 3 (Fig. 14). Many of the M15X amylases have specific activities greater than that of Spezyme® AA20. A benchtop heat stability assay was performed on the variants by heating the amylase at 90°C for 5 min. in 50 mM acetate buffer pH 5 in the presence of 5 mM CaCl₂ (Fig. 15). Most of the variants performed as well as Spezyme® AA20 in this assay. Those variants that exhibited reasonable stability in this assay (reasonable stability defined as those that retained at least about 60% of Spezyme® AA20's heat stability) were tested for specific activity on starch and for liquefaction performance at pH 5.5. The most interesting of those mutants are shown in Fig. 16. M15D, N and T, along with L, outperformed Spezyme® AA20 in liquefaction at pH 5.5 and have increased specific activities in both the soluble substrate and starch hydrolysis assays.

Generally, we have found that by substituting for the methionine at position 15, we can provide variants with increased low pH-liquefaction performance and/or increased specific activity.

Example 10

Tryptophan Sensitivity to Oxidation

Chloramine-T (sodium N-chloro-p-toluenesulfonimide) is a selective oxidant, which oxidizes methionine to methionine sulfoxide at neutral or alkaline pH. At acidic pH, chloramine-T will modify both methionine and tryptophan (Schechter, Y., Burstein, Y. and Patchornik, A. (1975) Biochemistry 14 (20) 4497-4503). Fig. 17 shows the inactivation of *B. licheniformis* alpha-amylase with chloramine-T at pH 8.0 (AA20 = 0.65 mg/ml, M197A = 1.7 mg/ml, M197L = 1.7 mg/ml). The data shows that by changing the methionine at position 197 to leucine or alanine, the inactivation of alpha-amylase can be prevented. Conversely, as shown in Fig. 18, at pH 4.0 inactivation of the M197A and M197L proceeds, but require more equivalents of chloramine-T (Fig. 18; AA20 = 0.22 mg/ml, M197A = 4.3 mg/ml, M197L = 0.53 mg/ml; 200 mM NaAcetate at pH 4.0). This suggests that a tryptophan residue is also implicated in the chloramine-T mediated inactivation event. Furthermore, tryptic mapping and subsequent amino acid sequencing indicated that the tryptophan at position 138 was oxidized by chloramine-T (data not shown). To prove this, site-directed mutants were made at tryptophan 138 as provided below:

Preparation of Alpha-Amylase Double Mutants W138 and M197

Certain variants of W138 (F, Y and A) were made as double mutants, with M197T (made as per the disclosure of Example 3). The double mutants were made following the methods described in Examples 1 and 3. Generally, single negative strands of DNA

were prepared from an M13MP18 clone of the 1.72kb coding sequence (Pst I-Sst I) of the *B. licheniformis* alpha-amylase M197T mutant. Site-directed mutagenesis was done using the primers listed below, essentially by the method of Zoller, M. et al. (1983) except T4 gene 32 protein and T4 polymerase were substituted for klenow. The primers all contained unique sites, as well as the desired mutation, in order to identify those clones with the appropriate mutation.

Tryptophan 138 to Phenylalanine

133 134 135 136 137 **138** 139 140 141 142 143 CAC CTA ATT AAA GCT TTC ACA CAT TTT CAT TTT Hind III

Seq ID No 42

Tryptophan 138 to Tyrosine

133 134 135 136 137 138 139 140 141 142 143
CAC CTA ATT AAA GCT TAC ACA CAT TTT CAT TTT
Hind III

Seq ID No 43

Tryptophan 138 to Alanine - This primer also engineers unique sites upstream and downstream of the 138 position.

127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 C CGC GTA ATT <u>TCC GGA</u> GAA CAC CTA ATT AAA GCC GCA ACA CAT TTT CAT BSpE I

143 144 145 146 147 TTT <u>CCC GCC</u> CCC CCC AC Xma I

Seq ID No 44

Mutants were identified by restriction analysis and W138F and W138Y confirmed by DNA sequencing. The W138A sequence revealed a nucleotide deletion between the unique BspE I and Xma I sites, however, the rest of the gene sequenced correctly. The 1.37kb SstII/SstI fragment containing both W138X and M197T mutations was moved from M13MP18 into the expression vector pBLapr resulting in pBLapr (W138F, M197T) and pBLapr (W138Y, M197T). The fragment containing unique BspE I and Xma I sites was cloned into pBLapr (BspE I, Xma I, M197T) since it is useful for cloning cassettes containing other amino acid substitutions at position 138.

Single Mutations at Amino Acid Position 138

Following the general methods described in the prior examples, certain single variants of W138 (F, Y, L, H and C) were made.

The 1.24kb Asp718-Sst! fragment containing the M197T mutation in plasmid pBLapr (W138X, M197T) of Example 7 was replaced by the wild-type fragment with methionine at 197, resulting in pBLapr (W138F), pBLapr (W138Y) and pBLapr (BspE I, Xma I).

The mutants W138L, W138H and W138C were made by ligating synthetic cassettes into the pBLapr (BspE I, Xma I) vector using the following primers:

Tryptophan 138 to Leucine

CC GGA GAA CAC CTA ATT AAA GCC **CTA** ACA CAT TTT CAT TTT C
Seq ID No 45

Tryptophan 138 to Histidine

CC GGA GAA CAC CTA ATT AAA GCC CAC ACA CAT TTT CAT TTT C
Seg ID No 46

Tryptophan 138 to Cysteine

CC GGA GAA CAC CTA ATT AAA GCC TGC ACA CAT TTT CAT TTT C
Seq ID No 47

Reaction of the double mutants M197T/W138F and M197T/W138Y with chloramine-T was compared with wild-type (AA20 = 0.75 mg/ml, M197T/W138F = 0.64 mg/ml, M197T/W138Y = 0.60 mg/ml; 50 mM NaAcetate at pH 5.0). The results shown in Fig. 19 show that mutagenesis of tryptophan 138 has caused the variant to be more resistant to chloramine-T.

SEQUENCE LISTING

- (1) GENERAL INFORMATION:
 - (i) APPLICANT: GENENCOR INTERNTIONAL, INC.
 - (ii) TITLE OF INVENTION: Oxidatively Stable Alpha-Amylase
 - (iii) NUMBER OF SEQUENCES: 68
 - (iv) CORRESPONDENCE ADDRESS:
 - (A) ADDRESSEE: Genencor International, Inc.
 - (B) STREET: 180 Kimball Way
 - (C) CITY: South San Francisco
 - (D) STATE: CA
 - (E) COUNTRY: USA
 - (F) ZIP: 94080
 - (v) COMPUTER READABLE FORM:
 - (A) MEDIUM TYPE: Floppy disk
 - (B) COMPUTER: IBM PC compatible
 - (C) OPERATING SYSTEM: PC-DOS/MS-DOS
 - (D) SOFTWARE: Patentin Release #1.0, Version #1.25
 - (vi) CURRENT APPLICATION DATA:
 - (A) APPLICATION NUMBER:
 - (B) FILING DATE:
 - (C) CLASSIFICATION:
 - (vili) ATTORNEY/AGENT INFORMATION:
 - (A) NAME: Horn, Margaret A.
 - (B) REGISTRATION NUMBER: 33,401
 - (C) REFERENCE/DOCKET NUMBER: GC220-2
 - (ix) TELECOMMUNICATION INFORMATION:
 - (A) TELEPHONE: (415) 742-7536
 - (B) TELEFAX: (415) 742-7217
- (2) INFORMATION FOR SEQ ID NO:1:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 56 base pairs
 - (B) TYPE: nucleic acid
 - (C) STRANDEDNESS: Single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: DNA (genomic)
 - $\{xi\}$ SEQUENCE DESCRIPTION: SEQ ID NO:1:

GATCAAAACA TAAAAAACCG GCCTTGGCCC CCCCGGTTTT TTATTATTTT TGAGCT

86

- (2) INFORMATION FOR SEQ ID NO:2:
 - (1) SEQUENCE CHARACTERISTICS:

		(A) LENGTH: 29 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(11)	MOLECULE TYPE: DNA (genomic)	
	20 000	SEQUENCE DESCRIPTION: SEQ ID NO:2:	
TGGG	ACGC:	TO GOGCAGTACT TIGAATGGT	29
(2)	INFO	RMATION FOR SEQ ID NO:3:	
	(i)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 34 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(11)	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:3:	
TGAT	.ccac.	TA CTTTGAATGG TACCTGCCCA ATGA	34
(2)	INFO	RMATION FOR SEQ ID NO:4:	
	(1)	SEQUENCE CHARACTERISTICS: {A} LENGTH: 36 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single {D} TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DRA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:4:	
gatt	CATTT	GT TGTATGCCGA TATCGACTAT GACCAT	36
{2}	INFO	RMATION FOR SEQ ID NO:5:	
	(\$)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 26 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:5:	
cccc	CAAG	GA GGCCTTTACG GTAGCT	26
(2)	INFO	rmation for SEQ ID NO:6:	
	(i)	SEQUENCE CHARACTERISTICS: {A} LENGTH: 24 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single {D} TOPOLOGY: linear	

	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:6:	
GCGG	CTATGA CTTAAGGAAA TTGC	24
(2)	INFORMATION FOR SEQ ID NO:7:	
, ,	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 23 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:7:	
CTAC	GGGGAT GCATACGGGA CGA	23
(2)	INFORMATION FOR SEQ ID NO:8:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 35 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:8:	
CTAC	COGGGAT TACTACGGGA CCAAGGGAGA CTCCC	35
(2)	INFORMATION FOR SEQ ID NO:9:	
	(i) SEQUENCE CHARACTERISTICS: {A} LENGTH: 36 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single {D} TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:9:	
ccsc	TTGGGGC CAAGCGGGCC TATGTTGGCC GGCAAA	36
(2).	INFORMATION FOR SEQ ID NO:10:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 45 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	

{*i} SEQUENCE DESCRIPTION: SEQ ID NO:10:	
CATCAGCGTC CCATTAAGAT TTGCAGCCTG CGCAGACATG TTGCT	4.5
(2) INFORMATION FOR SEQ ID NO:11:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 36 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:11:	
GATTATITEG CETATECCEA TATCGACTAT GACCAT	36
(2) IMPORMATION FOR SEQ ID NO:12:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 21 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(*1) SEQUENCE DESCRIPTION: SEQ ID NO:12:	
GGGAAGTITC GAATGAAAAC G	21
(2) INFORMATION FOR SEQ ID NO:13:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 38 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:13:	
GTCGGCATAT GCATATAATC ATAGTTGCCG TTTTCATT	38
(2) INFORMATION FOR SEQ ID NO:14:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOCY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:14:	
CGAATGAAAA CGGCAACTAT GATTATTIGA TCTAIGCCGA C	4.1

(2)	INFORMATION FOR SEQ ID NO:15:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENCTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:15:	
CGAA	TGAAAA CGGCAACTAT GATTATTTGT TCTATGCCGA C	41
(2)	INFORMATION FOR SEQ ID NO:16:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: mingle (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
*	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:16:	
CGAA	ATGAAAA CGGCAACTAT GATTATTTGG TTTATGCCGA C	41
(2)	INFORMATION FOR SEQ ID NO:17:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:17:	
CGAF	ATGRARA COGCARCTAT GATTATTTGA GCTATGCCGA C	41
(2)	INFORMATION FOR SEQ ID NO:18:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (S) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:18:	
CGA	ATGAAAA CGGCAACTAT GATTATTTGC CTTATGCCGA C	41
(2)	INFORMATION FOR SEQ ID NO:19:	
	(3) SPOUENCE CHARACTERISTICS:	

		(A) DEMOTA: 41 Dase Patts (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DNA (genomic)	
		SEQUENCE DESCRIPTION: SEQ ID NO:19:	
CGAP	TGAA	aa coccaactat gattattiga catatgooga c	40.
(2)	INFO	RMATION FOR SEQ ID NO:20:	
	(1)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:20:	
CGAX	atgaa	AA COOCAACTAT GATTATTTGT ACTATGCCGA C	41
(2)	INFO	RMATION FOR SEQ ID NO:21:	
	(å),	SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DNA (genomic)	
	(x1)	SEQUENCE DESCRIPTION: SEQ ID NO:21:	
CGA	atgaa.	AA COGCAACTAT GATTATTTGC ACTATGCCGA C	41
{2}	INFO	RMATION FOR SEQ ID NO:22:	
	(1)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ 10 NO:22:	
CGA	atgaa.	AA CGGCAACTAT GATTATTTGG GCTATGCCGA C	41
(2)	INFO	RMATION FOR SEQ ID NO:23:	
	(i)	SEQUENCE CHARACTERISTICS: {A} LENGTH: 41 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single {D} TOPOLOGY: linear	

(11) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:23:	
CGAATGAAAA CGGCAACTAT GATTATTTGC AATATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:24:	
(i) SEQUENCE CHARACTERISTICS:	
(A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:24:	
CGAATGAAAA CGGCAACTAT GATTATTTGA ACTATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:25:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:25:	
GCAATGAAAA CGGCAACTAT GATTATTTGA AATATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:26:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:26:	
CGAATGAAAA CUGCAACTAT GATTATTTGG ATTATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:27:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	

(x1) SEQUENCE DESCRIPTION: SEQ ID NO:27:	
CGAATGAAAA CGGCAACTAT GATTATTTGC AATATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:28:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:28:	
CGAATGAAAA CGGCAACTAT GATTATTTGT GTATTGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:29:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:29:	
CCAATGAAAA CGGCAACTAT GATTATTTGT GGTATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:30:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:30:	
CGARTGAAAA CGGCAACTAT GATTATTTGA GATATGCCGA C	43
(2) INFORMATION FOR SEQ ID NO:31:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 1968 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(11) MOLECULE TYPE: DNA (genomic)	
(*i) SEQUENCE DESCRIPTION: SEQ ID NO.31:	

ACCTTGAAGA AGTGAAGAAG CAGAGAGGCT ATTGAATAAA TGAGTAGAAA GCGCCATATC 60

	GGCGCTTTTC	TTTTGGAAGA	AAATATAGGG	AAAATGGTAC	: TTGTTAAAA/	TTCGGAATAT	120
	TTATACAACA	TCATATGTTT	CACATTGAAA	GGGGAGGAGA	ATCATGAAA	AACAAAAACG	180
	GCTTTACGCC	: CGATTGCTGA	CGCTGTTATT	TOCGCTCATC	recrected	CTCATTCTGC	240
	AGCAGCGGCG	GCAAATCTTA	ATGGGACGCT	GATGCAGTAT	TTTGAATGG1	: ACATGCCCAA	300
	TGACGGCCAA	CATTGGAAGC	GTTTGCAAAA	CGACTCGGCA	TATTTEGCTE	AACACGGTAT	360
	TACTGCCGTC	TGGATTCCCC	CGGCATATAA	GGGAACGAGC	CAAGCGGATG	TGGGCTACGG	420
	TGCTTACGAC	CTTTATGATT	TAGGGGAGTT	TCATCAAAAA	GGGACGGTTC	GGACAAAGTA	480
	CGGCACAAAA	GGAGAGCTGC	AATCTGCGAT	CAAAAGTCTT	CATTCCCGCG	ACATTAACGT	540
	TTACGGGGAT	GTGGTCATCA	ACCACAAAGG	CGGCGCTGAT	GCGACCGAAG	ATGTAACCGC	600
	GGTTGAAGTC	GATCCCGCTG	ACCGCAACCG	CGTAATTTCA	GGAGAACACC	TAATTAAAGC	660
	CTGGACACAT	TTTCATTTTC	ceeeccece	CAGCACATAC	AGCGATTTTA	AATGGCATTG	720
	GTACCATTTT	GACGGAACCG	ATTGGGACGA	GTCCCGAAAG	CTGAACCGCA	TCTATAAGTT	780
	TCAAGGAAAG	GCTTGGGATT	GGGAAGTTTC	CAATGAAAAC	GGCAACTATG	ATTATTTGAT	840
	GTATECCGAC	ATCGATTATG	ACCATCCTGA	TGTCGCAGCA	GAAATTAAGA	GATGGGGCAC	900
	TTGGTATGCC	AATGAACTGC	AATTGGACGG	TTTCCGTCTT	GATGCTGTCA	AACACATTAA	960
	ATTTTCTTTT	TTGCGGGATT	GGGTTAATCA	TGTCAGGGAA	AAAACGGGGA	AGGAAATGTT	1020
	TACGGTAGCT	GAATATTGGC	AGAATGACTT	GGGCGCGCTG	GAAAACTATT	TGAACAAAAC	1080
	AAATTTTAAT	CATTCAGTGT	TTGACGTGCC	GCTTCATTAT	CAGTTCCATG	CTGCATCGAC	1140
	ACAGGGAGGC	GGCTATGATA	TGAGGAAATT	GCTGAACGGT	ACGGTCGTTT	CCAAGCATCC	1200
	GTTGAAATCG	GTTACATTTG	TCGATAACCA	TGATACACAG	CCGGGGCAAT	CGCTTGAGTC	1260
š	GACTGTCCAA	ACATGGTTTA	AGCCGCTTGC	TTACGCTTTT	ATTOTCACAA	GCGAATCTGG	1320
3	ATACCCTCAG	GTTTTCTACG	GGGATATGTA	CGGGACGAAA	GGAGACTCCC	AGCGCGAAAT	1380
	recreectie	AAACACAAAA	TTGAACCGAT	CTTARARGCG	AGAAAACAGT	ATGCGTACGG	1440
3	AGCACAGCAT	GATTATTTCG	ACCACCATGA	CATTGTCGGC	TGGACAAGGG	AAGGCGACAG	1500
ζ	OTOGGTTGCA	AATTCAGGTT	TGGCGGCATT	AATAACAGAC	GGACCCGGTG	GGGCAAAGCG	1560
3	ATGTATGTC	GGCCGGCAAA	ACGCCGGTGA	GACATGGCAT	GACATTACCG	GAAACCGTTC	1520
<	GAGCCGGTT	GTCATCAATT	CGGAAGGCTG	GGGAGAGTTT	CACGTAAACG	GCGGGTCGGT	1680
3	TTCAATTTAT	GTTCAAAGAT	AGAAGAGCAG	AGAGGACGGA	TTTCCTGAAG	GAAATCCGTT	1740
3	TTTTATTTT	GCCCGTCTTA	TAAATTTCTT	TGATTACATT	TTATAATTAA	TTTTAACAAA	1800
Ç	FTGTCATCAG	CCCTCAGGAA	GGACTTGCTG	ACAGTTTGAA	TOGCATAGGT	AAGGCGGGGA	1860
I	CAAATGGCA	ACGTTATCTG	ATGTAGCAAA	GAAAGCAAAT	GTGTCGAAAA	TGACGGTATC	1920
G	CGGGTGATC	AATCATCCTG	AGACTGTGAC	GCATGAATTG	AAAAAGCT		1968

(2) INFORMATION FOR SEQ ID NO: 32:

⁽i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 483 amino acids

- (B) TYPE: amino acid
- (C) STRANDEDNESS: single
- (D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

(xi) SEQUENCE DESCRIPTION: SEQ ID N	3/2 * 13.77 *
-------------------------------------	---------------

Ale Asn Leu Asn Cly Thr Leu Met Gln Tyr Phe Glu Trp Tyr Met Pro

Asn Asp Cly Cin His Trp Lys Arg Leu Cln Asn Asp Ser Ala Tyr Leu 20 25 30

Ala Glu His Gly The Thr Ala Val Trp Ile Pro Pro Ala Tyr Lys Gly
35 45

Thr Ser Gln Ala Asp Val Gly Tyr Gly Ala Tyr Asp Leu Tyr Asp Leu 50 55

Gly Glu Phe His Gln Lys Gly Thr Val Arg Thr Lys Tyr Gly Thr Lys 65 70 75 80

Gly Glu Leu Gln Ser Ala Ile Lys Ser Leu His Ser Arg Asp Ile Asn 85 90 95

Val Tyr Cly Asp Val Val The Asm His Lys Cly Cly Als Asp Als Thr 100 105 110

Glu Asp Val Thr Ala Val Glu Val Asp Pro Ala Asp Arg Asn Arg Val 115 120

Ils Ser Gly Glu His Leu Ile Lys Ala Trp Thr His Phe His Phe Pro 130 135

Gly Arg Gly Ser Thr Tyr Ser Asp Phe Lys Trp His Trp Tyr His Phe 145 150 155 160

Asp Gly Thr Asp Trp Asp Glu Ser Arg Lys Leu Asn Arg Ile Tyr Lys $$165\$

Phe Gln Gly Lys Ala Trp Asp Trp Glu Val Ser Asn Glu Asn Gly Asn 180 185

Tyr Asp Tyr Leu Met Tyr Als Asp Ils Asp Tyr Asp His Pro Asp Val 195 200 205

Als Ala Glu Ile Lys Arg Trp Gly Thr Trp Tyr Ala Asn Glu Leu Gln 210 215 220

Leu Asp Gly Phe Arg Leu Asp Ala Val Lys His Ile Lys Phe Ser Phe 225 230 235 240

Leu Arg Asp Trp Val Asn His Val Arg Glu Lys Thr Gly Lys Glu Het 245 250

Phe Thr Val Ala Glu Tyr Trp Gln Asn Asp Leu Gly Ala Leu Glu Asn 260 265 270

Tyr Leu Asn Lys Thr Asn Phe Asn His Ser Val Phe Asp Val Pro Leu 275 280 285

His Tyr Gln Phe His Ala Ala Ser Thr Gln Gly Gly Tyr Asp Met 290 295 300

Arg Lys Leu Leu Asn Gly Thr Val Val Ser Lys His Pro Leu Lys Ser

305 310 315 320

Val Thr Phe Val Asp Asn His Asp Thr Gln Pro Gly Gln Ser Leu Glu 325 330 335

Ser Thr Val Gln Thr Trp Phe Lye Pro Leu Ale Tyr Ale Phe Ile Leu 340 345 350

Thr Arg Glu ser Gly Tyr Pro Gln Val Phe Tyr Gly Asp Met Tyr Gly 355 360

Thr Lys Gly Asp Ser Gln Arg Glu Ile Pro Ala Leu Lys His Lys Ile 370 375 380

Glu Pro Ile Leu Lys Als Arg Lys Gln Tyr Als Tyr Gly Als Gln His 385 390 395 400

Asp Tyr Phe Asp His His Asp Ile Val Gly Trp Thr Arg Glu Gly Asp 405 410 415

Ser Ser Val Ala Asn Ser Gly Leu Ala Ala Leu Ile Thr Asp Gly Pro 420 430

Gly Gly Ala Lys Arg Met Tyr Val Gly Arg Gln Asn Ala Gly Glu Thr 435 440 445

Trp His Asp 11s Thr Gly Asn Arg Ser Glu Pro Val Val Ile Asn Ser 450 460

Clu Gly Trp Gly Glu Phe His Val Asn Gly Gly Ser Val Ser lle Tyr 465 470 475 480

Val Gln Arg

(2) INFORMATION FOR SEQ ID NO:33:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 511 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: mingle
 - (D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

(xi) SEQUENCE DESCRIPTION: SEQ ID NO:33:

Met Lys Cin Cin Lys Arg Leu Tyr Ala Arg Leu Leu Thr Leu Leu Phe 1 5 10 15

Ala Leu Ile Phe Leu Leu Pro His Ser Ala Ala Ala Ala Ash Leu 20 25 30

Asn Gly Thr Leu Met Gln Tyr Phe Glu Trp Tyr Met Pro Asn Asp Gly 35 40 45

His Trp Lys Arg Leu Gln Asn Asp Ser Ala Tyr Leu Ala Glu His Gly 50 55 60

The Thr Ala Val Trp lie Pro Pro Ala Tyr Lys Gly Thr Ser Gln Ala 65 70 75 80.

Asp Val Gly Tyr Gly Ala Tyr Asp Leu Tyr Asp Leu Gly Glu Phe His 85 90 95

Oln Lys Cly Thr Val Arg Thr Lys Tyr Gly Thr Lys Gly Glu Leu Gln

105 100 ser Ala Ile Lys Ser Leo His Ser Arg Asp Ile Asn Val Tyr Gly Asp Val Val lie Asn His Lys Gly Gly Ala Asp Ala Thr Glu Asp Val Thr Ala Val Glu Val Asp Pro Ala Asp Arg Asn Arg Val Ile Ser Gly Glu His Leu lle Lys Ala Trp Thr His Phe His Phe Pro Gly Arg Gly Ser 165 170 175 Thr Tyr Ser Asp Phe Lys Trp His Trp Tyr His Phe Asp Cly Thr Asp Trp Asp Clu Ser Arg Lys Leu Asm Arg Ile Tyr Lys Phe Gin Gly Lys Ala Trp Asp Trp Glu Val Ser Asn Glu Asn Gly Asn Tyr Asp Tyr Leu Met Tyr Ala Asp Ile Asp Tyr Asp His Pro Asp Val Ala Ala Glu Ile Lys Arg Trp Gly Thr Trp Tyr Ala Asn Glu Leu Gln Leu Asp Gly Phe Arg Leu Asp Als Val Lys His Ile Lys Phe Ser Phe Leu Arg Asp Trp Val Asn His Val Arg Glu Lys Thr Gly Lys Glu Met Phe Thr Val Ala 275 280 285 Glu Tyr Trp Gln Asn Asp Leu Gly Ala Leu Glu Asn Tyr Leu Asn Lys Thr Asn Phe Asn His Ser Val Phe Asp Val Pro Leu His Tyr Gln Phe 310 His Ala Ala Ser Thr Gln Gly Gly Gly Tyr Asp Met Arg Lys Lau Lau 325 330 335 Asn Gly Thr Val Val Ser Lys His Pro Leu Lys Ser Val Thr Phe Val 345 Asp Asn His Asp Thr Cln Pro Cly Cln Ser Leu Clu Ser Thr Val Gln Thr Trp Phe Lys Pro Leu Ala Tyr Ala Phe Ile Leu Thr Arg Glu Ser Gly Tyr Pro Gln Val Phe Tyr Gly Asp Met Tyr Gly Thr Lys Gly Asp 390 385 Ser Gln Arg Glu Ile Pro Ala Leu Lys His Lys Ile Glu Pro Ile Leu Lys Ala Arg Lys Glo Tyr Als Tyr Gly Ala Glo His Asp Tyr Phe Asp His His Asp Ile Val Gly Trp Thr Arg Glu Gly Asp Ser Ser Val Ala Asn Ser Gly Leu Ala Ala Leu Ile Thr Asp Gly Pro Gly Gly Ala Lys

Arg Met Tyr Val Gly Arg Gln Asn Ala Gly Glu Thr Trp His Asp Ils 465 470 475 480

Thr Gly Asn Arg Ser Glu Pro Val Val lie Asn Ser Glu Gly Trp Gly

Glu Phe His Val Asn Gly Gly Ser Val Ser Tle Tyr Val Gln Arg

(2) INFORMATION FOR SEQ ID NO:34:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 520 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

(xi) SEQUENCE DESCRIPTION: SEQ ID NO:34:

Met Arg Gly Arg Gly Asn Met Ile Gln Lys Arg Lys Arg Thr Val Ser 1 10 15

Phe Arg Leu Val Leu Met Cys Thr Leu Leu Phe Val Ser Leu Pro Ile 20 25 30

Thr Lys Thr Ser Ala Val Asn Cly Thr Lea Met Gln Tyr Phe Glu Trp 35 40 45

Tyr Thr Pro Asn Asp Cly Gln His Trp Lys Arg Leu Gln Asn Asp Als

Glu His Leu Ser Asp Ile Gly Ile Thr Ala Val Trp Ile Pro Pro Ala 65 70 75 80

Tyr Lys Gly Leu Ser Gln Ser Asp Asn Gly Tyr Gly Pro Tyr Asp Leu 85 90 95

Tyr Asp Leu Gly Glu Phe Gln Gln Lys Gly Thr Val Arg Thr Lys Tyr 100 105 110

Cly Thr Lys Ser Glu Leu Gln Asp Ala Ile Gly Ser Leu His Ser Arg 115 125

Asn Val Gin Val Tyr Gly Asp Val Val Leu Asn His Lys Ala Gly Ala 130 135 140

Asp Ala Thr Glu Asp Val Thr Ala Val Glu Val Asn Pro Ala Asn Arg 145 150 160

Asn Gln Glu Thr Ser Glu Glu Tyr Gln Ile Lys Ala Trp Thr Asp Phe 165 170 175

Arg Phe Pro Gly Arg Gly Asn Thr Tyr Ser Asp Phe Lye Trp His Trp 180 185 190

Tyr His Phe Asp Gly Ala Asp Trp Asp Glu Ser Arg Lys Ile Ser Arg 195 205

Ile Phe Lys Phe Arg Gly Glu Gly Lys Ala Trp Asp Trp Glu Val Ser 210 215 220

Ser Glu Asn Gly Asn Tyr Asp Tyr Leu Met Tyr Ala Asp Val Asp Tyr 225 230 240

Asp His Pro Asp Val Val Ala Glu Thr Lys Lys Trp Gly Ile Trp Tyr Ala Asn Glu Leu Ser Leu Asp Gly Phe Arg Ile Asp Ala Ala Lys His 265 Ile Lye Phe Ser Phe Leu Arg Asp Trp Val Gln Ala Val Arg Gln Ala Thr Gly Lys Glu Met Phe Thr Val Ala Glu Tyr Trp Gln Asn Asn Ala Cly Lys Leu Glu Asn Tyr Leu Asn Lys Thr Ser Phe Asn Gln Ser Val 310 315 Phe Asp Val Pro Leu His Phe Asn Leu Gln Ala Ala Ser Ser Gln Gly Gly Gly Tyr Asp Met Arg Arg Leu Lau Asp Gly Thr Val Val Ser Arg His Pro Glu Lys Ala Val Thr Phe Val Glu Asn His Asp Thr Gln Pro Cly Gin Ser Leu Glu Ser Thr Val Gin Thr Trp Phe Lye Pro Leu Ala Tyr Ala Phe Ile Leu Thr Arg Glu Ser Gly Tyr Pro Gln Val Phe Tyr Gly Asp Met Tyr Gly Thr Lys Gly Thr Ser Pro Lys Glu Ile Pro Ser Leu Lys Asp Asn Ile Glu Pro Ile Leu Lys Ala Arg Lys Glu Tyr Ala Tyr Gly Pro Gln His Asp Tyr Ile Asp His Pro Asp Val Ile Gly Trp Thr Arg Glu Gly Asp Ser Ser Ala Ala Lys Ser Gly Leu Ala Ala Leu Ile Thr Asp Gly Pro Gly Gly Ser Lys Arg Met Tyr Ala Gly Leu Lys Asn Ala Gly Glu Thr Trp Tyr Asp Ile Thr Gly Asn Arg Ser Asp Thr Val Lys Ile Gly Ser Asp Gly Trp Gly Glu Phe His Val Asn Asp Gly Ser Val Ser Ile Tyr Val Gin Lys

(2) INFORMATION FOR SEQ ID NO:35:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 548 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: protein
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO:35:

Val Leu Thr Phe His Arg Ile Ile Arg Lys Gly Trp Met Phe Leu Leu Ala Phe Leu Leu Thr Ala Ser Leu Phe Cys Pro Thr Gly Arg His Ala 20 25 30 Lys Ala Ala Pro Phe Asn Gly Thr Met Met Gln Tyr Phe Glu Trp Tyr Leu Pro Asp Asp Gly Thr Leu Trp Thr Lys Val Ala Asn Glu Ala Asn Asn Leu Ser Ser Leu Gly Ile Thr Ala Leu Ser Leu Pro Pro Ala 65 70 75 80 Tyr Lys Gly Thr Ser Arg Ser Asp Val Gly Tyr Gly Val Tyr Asp Leu 85 90 95 Tyr Asp Leu Gly Glu Phe Asn Gln Lys Gly Thr Val Arg Thr Lys Tyr Gly Thr Lys Ala Gln Tyr Leu Gln Ala Ile Gln Ala Ala His Ala Ala Cly Met Gln Val Tyr Ala Asp Val Val Phe Asp His Lys Gly Gly Ala Asp Cly Thr Clu Trp Val Asp Ala Val Glu Val Asn Pro Ser Asp Arg 145 150 160 Asn Gln Glu Ile Ser Gly Thr Tyr Gln Ile Gln Ala Trp Thr Lys Phe Asp Phe Pro Gly Arg Gly Asn Thr Tyr Ser Ser Phe Lys Trp Arg Trp 180 185 190 Tyr His Phe Asp Gly Val Asp Trp Asp Glu Ser Arg Lys Leu Ser Arg 195 200 205 The Tyr Lye Phe Arg Gly Tie Gly Lys Ala Trp Asp Trp Glu Val Asp 210 225 Thr Glu Asn Gly Asn Tyr Asp Tyr Leo Met Tyr Ala Asp Leo Asp Met 225 230 235 Asp His Pro Clo Val Val Thr Glu Leu Lys Asn Trp Gly Lys Trp Tyr Val Asn Thr Thr Asn Ile Asp Cly Phe Arg Leu Asp Cly Leu Lys His 260 265 270 The Lys Phe Ser Phe Phe Pro Asp Trp Leu Ser Tyr Val Arg Ser Gln 275 280 285 Thr Gly Lys Pro Leu Phe Thr Val Gly Glu Tyr Trp Ser Tyr Asp Ile Asn Lys Leu His Asn Tyr Ile Thr Lys Thr Asn Gly Thr Met Ser Leu Phe Asp Ala Pro Leu His Asn Lys Phe Tyr Thr Ala Ser Lys Ser Gly 325 330 335 Cly Ala Phe Asp Met Arg Thr Leu Met Thr Asn Thr Leu Met Lys Asp Gln Pro Thr Leu Ala Val Thr Phe Val Asp Asn His Asp Thr Asn Pro

PCT/US94/01553 WO 94/18314

> Ala Lye Arg Cys Ser His Gly Arg Pro Trp Phe Lys Pro Leu Als Tyr Ala Phe Ile Leu Thr Arg Gln Glu Gly Tyr Pro Cys Val Phe Tyr Gly 398 Asp Tyr Tyr Gly Ile Pro Gln Tyr Asn Ile Pro Ser Leu Lys Ser Lys Ile Asp Pro Leu Leu Ile Ala Arg Arg Asp Tyr Ala Tyr Gly Thr Glo His Asp Tyr Leo Asp His Ser Asp Ile Ile Gly Trp Thr Arg Glu Gly Val Thr Glu Lys Pro Gly Ser Gly Leu Ala Ala Leu Ile Thr Asp Gly Ala Gly Arg Ser Lys Trp Met Tyr Val Gly Lys Gln His Ala Gly Lys Val Phe Tyr Asp Leu Thr Gly Asn Arg Ser Asp Thr Val Thr Ile Asn Ser Asp Cly Trp Cly Glu Phe Lys Val Asn Gly Gly Ser Val Ser Val Trp Val Pro Arg Lys Thr Thr Val Ser Thr lie Ala Arg Pro lie Thr 520 Thr Arg Pro Trp Thr Gly Glu Phe Val Arg Trp His Glu Pro Arg Leu Val Ala Trp Pro

(2) INFORMATION FOR SEQ ID NO:36:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 483 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: protein
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO:36:
- Ala Asn Leu Asn Gly Thr Leu Met Gln Tyr Phe Glu Trp Tyr Met Pro
- Asn Asp Gly Gln His Trp Lys Arg Leu Gln Asn Asp Ser Ala Tyr Leu 25
- Als Glu His Gly Ile Thr Ala Val Trp Ile Pro Pro Ala Tyr Lys Gly
- Thr Ser Cin Ala Asp Val Cly Tyr Cly Ala Tyr Asp Leu Tyr Asp Leu
- Gly Glu Fhe His Gln Lys Gly Thr Val Arg Thr Lys Tyr Gly Thr Lys
- Gly Glu Lau Gln Ser Als Ile Lys Ser Leu His Ser Arg Asp Ile Asn 90

Val Tyr Gly Asp Val Val Ile Asn His Lys Gly Gly Ala Asp Ala Thr 100 105 110 Glu Asp Val Thr Ala Val Glu Val Asp Pro Ala Asp Arg Asn Arg Val Ile Ser Gly Glu His Leu Ile Lys Ala Trp Thr His Phe His Phe Pro Gly Arg Gly Ser Thr Tyr Ser Asp Phe Lys Trp His Trp Tyr His Phe Asp Gly Thr Asp Trp Asp Glu Ser Arg Lys Leu Asn Arg Ile Tyr Lys Phe Gin Gly Lys Ala Trp Asp Trp Glu Val Ser Asn Glu Asn Gly Asn Tyr Asp Tyr Leu Thr Tyr Ala Asp Ile Asp Tyr Asp His Pro Asp Val 200 Ala Ala Glo Ile Lys Arg Trp Gly Thr Trp Tyr Ala Asn Glo Leo Gln Leu Asp Gly Phe Arg Leu Asp Ala Val Lys His Ile Lys Phe Ser Phe Leu Arg Asp Trp Val Asn His Val Arg Glu Lys Thr Gly Lys Glu Met Phe Thr Val Ala Glu Tyr Trp Gln Asn Asp Leu Gly Ala Leu Glu Asn Tyr Leu Asn Lys Thr Asn Phe Asn His Ser Val Phe Asp Val Pro Leu 280 His Tyr Gln Phe His Ala Ala Ser Thr Gln Gly Gly Gly Tyr Asp Met Arg Lys Leu Leu Asn Gly Thr Val Val Ser Lys His Pro Leu Lys Ser Val Thr Phe Val Asp Asn His Asp Thr Gln Pro Gly Gln Ser Leu Glu Ser Thr Val Gln Thr Trp Phe Lys Pro Leu Ala Tyr Ala Phe Ile Leu Thr Arg Glu Ser Gly Tyr Pro Gln Val Phe Tyr Gly Amp Met Tyr Gly Thr Lys Gly Asp Ser Gin Arg Glu Ile Pro Ala Leu Lys His Lys Ile Glu Pro Ile Leu Lys Ala Arg Lys Gln Tyr Ala Tyr Gly Ala Gln His Asp Tyr Phe Asp His His Asp Ile Val Gly Trp Thr Arg Glu Gly Asp Ser Ser Val Ala Asn Ser Gly Leu Ala Ala Leu Ile Thr Asp Gly Pro Cly Gly Ala Lys Arg Met Tyr Val Gly Arg Gln Asn Ala Gly Glu Thr Trp His Asp Ile Thr Gly Asn Arg Ser Glu Pro Val Val Ile Asn Ser

Glu Gly Trp Gly Glu Phe His Val Asn Gly Gly Ser Val Ser Ile Tyr 485 470 475 480

Val Gln Arg

- (2) INFORMATION FOR SEQ ID NO:37:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 487 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: protein
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO:37:
 - Ala Ala Ala Ala Asn Leu Asn Gly Thr Leu Met Gln Tyr Phe Glu 1 5 10 15
 - Trp Tyr Met Pro Asn Asp Gly Gln His Trp Lys Arg Leu Gln Asn Asp 25 30
 - Ser Ala Tyr Leu Ala Glu His Gly Ile Thr Ala Val Trp Ile Pro Pro 40 45
 - Ala Tyr Lys Gly Thr Ser Glo Ala Asp Val Gly Tyr Gly Ala Tyr Asp 50 55 60
 - Leu Tyr Asp Leu Gly Glu Phe His Gln Lys Gly Thr Val Arg Thr Lys 65 70 75 80
 - Tyr Gly Thr Lys Gly Glu Leu Gln Ser Ala Ile Lys Ser Leu His Ser 85 90 95
 - Arg Asp Ile Asn Val Tyr Cly Asp Val Val Ile Asn His Lys Gly Gly 105 110
 - Ala Asp Ala Thr Glu Asp Val Thr Ala Val Glu Val Asp Pro Ala Asp 115 120 125
 - Arg Asn Arg Val The Ser Cly Glo His Leu Ile Lys Ala Trp Thr His 130 135 140
 - Phe His Phe Pro Gly Arg Gly Ser Thr Tyr Ser Asp Phe Lys Trp His 145 150 150
 - Trp Tyr His Phe Asp Gly Thr Asp Trp Asp Glu Ser Arg Lys Leu Asn 165 170 175
 - Arg lie Tyr Lys Phe Gin Gly Lys Ala Trp Asp Trp Glu Val Ser Asn 180 185 190
 - Glu Asn Gly Asn Tyr Asp Tyr Leu Met Tyr Ala Asp Ile Asp Tyr Asp 195 200 205
 - His Pro Asp Val Ala Ala Glu Ile Lys Arg Trp Gly Thr Trp Tyr Ala 210 215 220
 - Asn Clu Leu Gln Leu Asp Cly Phe Arg Leu Asp Ala Val Lys His Ile 225 230 235 240
 - Lys Phe Ser Phe Leu Arg Asp Trp Val Asn His Val Arg Glu Lys Thr 245 250 255

Cly Lys Clu Met Phe Thr Val Ala Glu Tyr Trp Gln Asn Asp Leu Gly 265 Ala Leu Clu Asn Tyr Leu Asn Lys Thr Asn Phe Asn His Ser Val Phe Asp Val Pro Leu His Tyr Gln Phe His Ala Ala Ser Thr Gln Gly Gly Gly Tyr Asp Met Arg Lys Leu Leu Asn Gly Thr Val Val Ser Lys His 310 Pro Leu Lys Ser Val Thr Phe Val Asp Asn His Asp Thr Gln Pro Gly Cin Ser Leu Glu Ser Thr Val Gin Thr Trp Phe Lys Pro Leu Ala Tyr Als Phe lie Leu Thr Arg Glu Ser Gly Tyr Pro Gin Val Phe Tyr Gly Asp Met Tyr Gly Thr Lys Gly Asp Ser Gln Arg Glu Ile Pro Ala Leu 375 Lys His Lys Ile Glu Pro Ile Leu Lys Ala Arg Lys Gln Tyr Ala Tyr Cly Ala Cln His Asp Tyr Phe Asp His His Asp Ile Val Cly Trp Thr Arg Glu Gly Asp Ser Ser Val Ala Asn Ser Gly Leu Ala Ala Leu Ile Thr Asp Cly Pro Gly Gly Ala Lys Arg Met Tyr Val Cly Arg Gln Asn Ala Gly Glu Thr Trp His Asp Ile Thr Gly Asn Arg Ser Glu Pro Val Val Ile Asn Ser Glu Gly Trp Gly Glu Phe His Val Asn Gly Gly Ser Val Ser Ile Tyr Val Gln Arg

(2) INFORMATION FOR SEQ ID NO:38:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 32 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: protein
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO:38:
- Met Lys Gln Gln Lys Arg Leu Thr Ala Arg Leu Leu Thr Leu Leu Phe 1 5 10
- Ala Leu Ile Phe Leu Leu Pro His Ser Ala Ala Ala Ala Asn Leu 20 25 30
- (2) INFORMATION FOR SEQ ID NO:39:

- (1) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 33 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: protein
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO:39:

Met Arg Ser Lys Thr Leu Trp Ile Ser Leu Leu Phe Ala Leu Thr Leu 1 5 10 15

The phe Thr Met Ala Phe Ser Asn Met Ser Ala Gin Ala Ala Gly Lys 20 25 30

Sex

- (2) INFORMATION FOR SEQ ID NO:40:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 35 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: protein
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO:40:

Met Arg Ser Lys Thr Leu Trp lie Ser Leu Leu Phe Ala Leu Thr Leu 1 5 10 15

The Phe Thr Met Ala Phe Ser Asn Met Ser Ala Gln Ala Ala Ala Ala Ala 20 25 30

Ala Ala Asn 35

- (2) INFORMATION FOR SEQ ID NO:41:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 32 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: protein
 - {xi} sequence description: seQ ID NO:41:

Met Arg Ser Lys Thr Leu Trp Ile Ser Leu Leu Phe Ala Leu Thr Leu 1 10 15

lle Phe Thr Met Ala Phe Ser Asn Met Ser Ala Gln Ala Ala Asn Leu 20 25 30

- (2) INFORMATION FOR SEQ ID NO:42:
 - (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 33 base pairs

	(B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: lines:	
	(ii) MOLECULE TYFE: DNA (genomic)	
	(%i) SEQUENCE DESCRIPTION: SEQ ID NO:42:	
CACC	CTARTTA ARGCTTTCAC ACRTTTCAT TIT	33
(2)	INFORMATION FOR SEQ ID NO:43:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 33 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:43:	
CACC	CTAATTA AAGCTTACAC ACATTTTCAT TTT	33
(2)	INFORMATION FOR SEQ ID NO:44:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 66 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(x1) SEQUENCE DESCRIPTION: SEQ ID NO:44:	
cccc	CTANT TOOGGAGAAC ACCTANTAN AGCCGCAACA CATTTCATT TTCCCGGGCG	60
ceec	CAG	66
(2)	INFORMATION FOR SEQ ID NO:45:	
	(i) SEQUENCE CHARACTERISTICS: {A} LENGTH: 42 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single {D} TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:45:	
coge	RGARCA CCTARTTARA GOCCTRACAC ATTTTCATTT TC	42
(2)	INFORMATION FOR SEQ ID NO:46:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 42 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single	

		(D) TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:46:	
cccc	AGAAC	CA CCTAATTAAA GCCCACACAC ATTTCATTT TC	42
(2)	INFOI	MATION FOR SEQ ID NO:47:	
	(i)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 42 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:47:	
cccc;	AGAAC	CA CCTAATTAAA GCCTGCACAC ATTTTCATTT TC	42
(2).	Infoi	RMATION FOR SEQ ID NO:48:	
	(i)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(11)	MOLECULE TYPE: DNA (genomic)	
	(1x)	SEQUENCE DESCRIPTION: SEQ ID NO:48:	
GATG:	CAGTA	AT TTCGAACTGG TATA	24
(2)	Infor	NATION FOR SEQ ID NO:49:	
	(1)	SEQUENCE CHARACTERISTICS: (A) LENGTH; 26 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DNA (genomic)	
,	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:49:	
recc	CAATG	SA TGGCCAACAT TGGAAG	26
(2)	infof	WATION FOR SEQ ID NO:50:	
	(1)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	

(ii) MOLECULE TYPE: DNA (genomic)

(xi) SEQUENCE DESCRIPTION: SEQ ID NO:50:	
CCAATGGTAT GCTCCCAATG ACGG	24
(2) INFORMATION FOR SEQ ID NO:51:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:51:	
CGAATGGTAT CGCCCCAATG ACGC	24
(2) INFORMATION FOR SEQ ID NO:52:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:52:	
CCAATGCTAT AATCCCAATG ACGG	24
(2) INFORMATION FOR SEQ ID NO:53:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:53:	
CGAATGGTAT GATCCCAATG ACGG	24
(2) INFORMATION FOR SEQ ID NO:54:	
<pre>{i} SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear</pre>	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:54:	
CGAATGGTAT CACCCCAATG ACGG	24

(2)	INFORMATION FOR SEQ ID NO:55:			
	(i) SEQUENCE CHARACTERISTICS: {A} LENGTH: 14 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single {D} TOPOLOGY: linear			
	(11) MOLECULE TYPE: DNA (genomic)			
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:55:			
CGAA	TOGTAT AAACCCAATG ACGG	24		
(2)	INFORMATION FOR SEQ ID NO:56:			
	(i) SEQUENCE CHARACTERISTICS: {A} LENGTH: 24 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single {D} TOPOLOGY: linear			
	(ii) MOLECULE TYPE: DNA (genomic)			
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:56:			
CGAA	TGGTAT CCGCCCAATG ACGG	24		
(,2:)	INFORMATION FOR SEQ ID NO:57:			
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear			
	(ii) MOLECULE TYPE: DNA (genomic)			
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:57:			
CGAA	ATGGTAT TCTCCCAATG ACGG	24		
(2)	INFORMATION FOR SEQ ID NO:58:			
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear			
	(ii) MOLECULE TYPE: DNA (genomic)			
	(xi) SEQUENCE DESCRIPTION: SEQ ID No:58:			
CGAATGGTAC ACTCCCAATG ACGG 24				
(2)	INFORMATION FOR SEQ ID NO:59:			
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs			

	(B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(i.	i) MOLECULE TYPE: DNA (genomic)	
(×	i) sequence description: seq ID NO:59:	
CGAATG	GTAT GTTCCCAATG ACGG	24
(2) IN	FORMATION FOR SEQ ID NO:60:	
ζ.	i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
{ i	i) MOLECULE TYPE: DNA (genomic)	
(×:	i) SEQUENCE DESCRIPTION: SEQ ID NO:60:	
CGAATG	GTAT TGTCCCAATG ACGG	24
(2) IN	FORMATION FOR SEQ ID NO:61:	
()	i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single	
(\$.	(D) TOPOLOGY: linear i) MOLECULE TYPE: DNA (genomic)	
	i) SEQUENCE DESCRIPTION: SEQ ID NO:61:	
	GTAT CAACCCAATG ACGG	24
(2) IN	FORMATION FOR SEQ ID NO:62:	
. ₹ ≎	i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(1)	i) MOLECULE TYPE: DNA (genomic)	
(x:	i) sequence description: seQ id no:62:	
CGAATG	GTAT GAACCCAATG ACGG	24
(2) IN	FORMATION FOR SEQ ID NO:63:	
∢:	i) SEQUENCE CHARACTERISTICS: {A} LENGTH: 24 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single {D} TOPOLOGY: linear	

(ii) MOLECULE TYPE: DNA (genomic)				
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:63:				
CGAATGGTAT GGTCCCAATG ACGG	24			
(2) INFORMATION FOR SEQ ID NO:64:				
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear				
(ii) MOLECULE TYPE: DNA (genomic)				
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:64:				
CGAATGGTAT ATTCCCAATG ACGG	24			
(2) INFORMATION FOR SEQ ID NO:65:				
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear				
(ii) MOLECULE TYPE: DNA (genomic)				
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:65:				
CGAATGGTAT TTTCCCAATG ACGG	24			
(2) INFORMATION FOR SEQ ID NO:66:				
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear				
(ii) MOLECULE TYPE: DNA (genomic)				
(x1) SEQUENCE DESCRIPTION: SEQ ID NO:66:				
CGARTGGTAC TGGCCCAATG ACGG 24				
(2) INFORMATION FOR SEQ ID NO:67:				
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear				

(ii) MOLECULE TYPE: DNA (genomic)

PCT/US94/01553 WO 94/18314

(xi) SEQUENCE DESCRIPTION: SEQ ID NO:67:	
CGAATGGTAT TATCCCAATG ACGG	24
(2) INFORMATION FOR SEQ ID NO:68:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(%1) SEQUENCE DESCRIPTION: SEQ ID NO:68:	
CCGTCATTGG GACTACGTAC CATT	2.4

CCGTCATTGG GACTACGTAC CATT

WHAT IS CLAIMED IS:

1. A mutant alpha-amylase that is the expression product of a mutated DNA sequence encoding an alpha-amylase, the mutated DNA sequence being derived from a precursor alpha-amylase by the deletion or substitution of one or more oxidizable amino acids selected from the group consisting of methlonine, tryptophan, cysteine and tyrosine, in the precursor alpha-amylase.

- 2. A mutant alpha-amylase of Claim 1 wherein the oxidizable amino acid to be deleted or substituted is a methionine in the precursor alpha-amylase equivalent to +8, +15, +197, +256, +304, +366 or +438 in Bacillus licheniformis alpha-amylase.
- A mutant alpha-amylase of Claim 2 wherein the substitution or deletion is at a position equivalent to M+197 in B. licheniformis alpha-amylase.
- 4. A mutant alpha-amylase of Claim 3 wherein an amino acid selected from the group consisting of alanine, isoleucine, threonine and cysteine is substituted for methionine at a position equivalent to +197 in B. licheniformis alpha-amylase.
- The mutant alpha-amylase of Claim 4 which is M197T.
- A mutant alpha-amylase of Claim 2 wherein the substitution or deletion is at a position equivalent to M+15 in B. licheniformis alpha-amylase.
- 7. A mutant alpha-amylase of Claim 6 wherein an amino acid selected from the group consisting of leucine, threonine, asparagine, aspartate, serine, valine and isolaucine is substituted for methionine at a position equivalent to +15 in 8.

licheniformis alpha-amylase.

- The mutant alpha-amylase of Claim 7 which is M15L.
- 9. A mutant alpha-amylase of Claim 1 wherein the oxidizable amino acid to be deleted or substituted is a tryptophan in the precursor alpha-amylase equivalent to any tryptophan in B. licheniformis alpha-amylase as shown in Seq ID No 32.
- 10. A mutant alpha-amylase of Claim 9 wherein the substitution or deletion is at a position equivalent to W138 in B. licheniformis alpha-amylase.
- 11. A mutant alpha-amylase of Claim 1 comprising at least two substitutions in a precursor alpha-amylase at positions equivalent to +15, +138 or +197 in B.

 Nicheniformis alpha-amylase.
- 12. A mutant alpha-amylase of Claim 1 wherein the precursor alpha-amylase is a Bacillus alpha-amylase.
- A mutant alpha-amylase of Claim 12 wherein the precursor is selected from the group B. licheniformis, B. stearothermophilus, and B. amyloliquefaciens.
- 14. A mutant alpha-amylase of Claim 13 wherein the precursor is *Bacillus* licheniformis alpha-amylase.
- 15. A mutant alpha-amylase of Claim 1 wherein the precursor alpha-amylase is a fungal alpha-amylase.

- 16. DNA encoding the mutant alpha-amylase of Claim 1.
- 17. Expression vectors encoding the DNA of Claim 16.
- 18. Host cells transformed with the expression vector of Claim 17.
- 19. An alpha-amylase comprising an amino acid sequence corresponding to Seq ID No 37 or a derivative thereof.
- 20. ONA encoding the alpha-amylase of Claim 19.
- Expression vectors encoding the DNA of Claim 20.
- 22. Host cells transformed with the expression vector of Claim 21.
- 23. A mutant alpha-amylase of Claim 1 having altered oxidative stability comprising a substitution of a different amino acid at a position equivalent to M197 in B. licheniformis alpha-amylase.
- 24. The mutant alpha-amylase of Claim 23 which is M197T.
- 25. A mutant alpha-amylase having enhanced thermal stability, or an enhanced pH performance profile or enhanced exidative stability, the mutant comprising a substitution of a different amino acid at a position equivalent to M15 in *B. licheniformis* alpha-amylase.

- 26. The mutant alpha-amylase of Claim 25 which is M15L.
- 27. A detergent composition comprising a mutant alpha-amylase of Claim 1.
- 28. A detergent composition of Claim 27 wherein the mutation is at a position equivalent to M197 in *B. licheniformis* alpha-amylase.
- 29. A detergent composition of Claim 28 which is a liquid, gel or granular composition.
- 30. A detergent composition of Claim 27 further comprising one or more additional enzyme.
- 31. A starch liquelying composition comprising a mutant alpha-amylase of Claim 1.
- 32. A starch liquerying composition of Claim 31 wherein the mutation is at a position equivalent to M15 in *B. licheniformis* alpha-amylase.
- 33. A method of liquefying a granular starch slurry from either a wet or dry milling process at a pH of from about 4 to less than about 6 comprising:
 - a) adding an effective amount of an alpha-amylase mutant of Claim 1 to the slurry;
 - b) optionally adding an effective amount of an antioxidant to the slurry; and
 - c) reacting the slurry for an appropriate time and at an appropriate temperature to liquefy the starch.

34. An improved method of liquefying a granular starch slurry from either a wet or dry milling process at a pH of from about 4 to less than about 6 comprising:

- a) adding an effective amount of an alpha-amylase of Claim 9 to the slurry;
- b) optionally adding an effective amount of an antioxidant to the slurry; and
- c) reacting the slurry for an appropriate time and at an appropriate temperature to liquefy the starch.

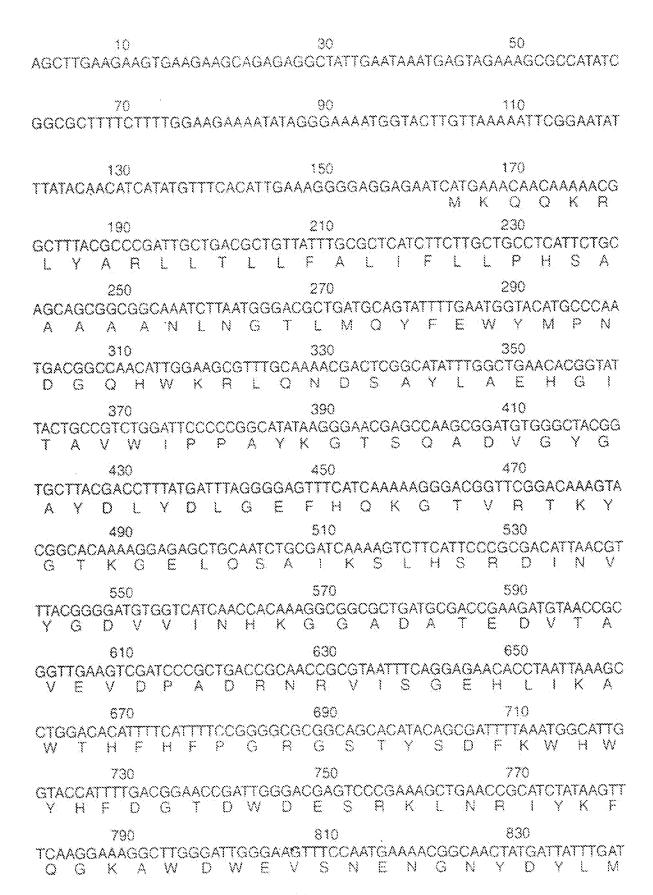


FIG._1A

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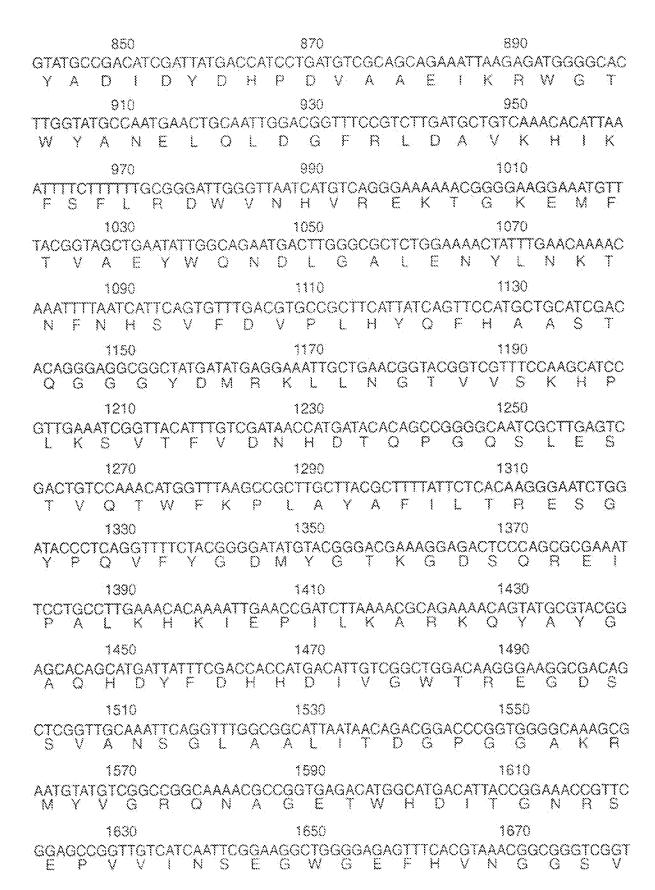


FIG._1B

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1690 1710 1730
TTCAATTTATGTTCAAAGATAGAAGAGCAGAGGAGGGACGGATTTCCTGAAGGAAATCCGTT
S I Y V Q R *
1750 1770 1790

1810 1830 1850
GTGTCATCAGCCCTCAGGAAGGACTTGCTGACAGTTTGAATCGCATAGGTAAGGCGGGGA

1870 1890 1910
TGAAATGGCAACGTTATCTGATGTAGCAAAGAAAGCAAATGTGTGGAAAATGACGGTATC

1930 1950
GCGGGTGATCATCCTGAGACTGTGACGGATGAATTGAAAAAGCT

FIG._1C

FIG._1A

FIG._1B

FIG._1C

WO 94/18314 PCT/US94/01553

ANLNGTLMOYFEWYMPNDGOHWKRLONDSAYLAEHGITAVWIPPAYKGTSOADVGYGAYD LYDLGEFHOKGTVRTKYGTKGELOSAIKSLHSRDINVYGDVVINHKGGADATEDVTAVEV DPADRNRVISGEHLIKAWTHFHFPGRGSTYSDFKWHWYHFDGTDWDESRKLNRIYKFOGK AWDWEVSNENGNYDYLMYADIDYDHPDVAAEIKRWGTWYANELOLDGFRLDAVKHIKFSF LRDWVNHVREKTGKEMFTVAEYWONDLGALENYLNKTNFNHSVFDVPLHYOFHAASTOGG GYDMRKLLNGTVVSKHPLKSVTFVDNHDTOPGOSLESTVQTWFKPLAYAFILTRESGYPQ VFYGDMYGTKGDSQREIPALKHKIEPILKARKQYAYGAQHDYFDHHDIVGWTREGDSSVA NSGLAALITDGPGGAKRMYVGRONAGETWHDITGNRSEPVVINSEGWGEFHVNGGSVSIY VOR

FIG._2

	8 8 7 7 7 7 7 8 8 8 8 9 8 9 9 9 9 9 9 9 9	2 02222	280 14 14 14 14 14 14 14 14 14 14 14 14 14 1	™ ©
X	SGEHLIKAWT SEEYOIKAWT SGTYOIOAWT	18 NENGNYDYLM SENGNYDYLM TENGNYDYLM	VREKTGKEMF VROATGKEMF VRSQTGKPLF	317 360 LNGTVVSKHP LDGTVVSRHP NTNTLMKDQP
	VDPADRNRVI VNPSDRNOET	OGKAWDWEVS EGKAWDWEVS IGKAWDWEVD	FSFLRDWVNH FSFLRDWVQA FSFFPDWLSV	OGGGYDMRKL SGGGYDMRRL SGGAFDMRTL
SOADVGYGAY SOSDNGYGPY SRSDVGYGVY	DATEDVTAVE DATEDVTAVE DGTEWVDAVE	KLNRIYKE KISRIFKERG KLSRIYKERG	FRLDAVKHIK FRIDAAKHIK FRLDGLKHIK	LHYOFHAAST LHFNLOAASS LHNKFYTASK
LLAFLLIASL VWIPPAYKGT VWIPPAYKGL LSLPPAYKGL	DVVINHKGGA DVVENHKAGA D <u>VVFDH</u> KGGA	FDGTDWDESH FDGVDWDESH FDGVDWDESH	WYANELOLDG WYANELSDLG WYVNTTNI <u>DG</u>	NFNHSVFDVP SFNOSVFDVP NGTWSLFDAP
AYLAEHGITA EHLSDIGITA NNLSSLGITA	LHSRDINVYG LHSRNVOVYG AHAAGMOVYA	YSDFKWHWYH YSDFKWHWYH YSSFKWRWYH	VAAEIKRWGT VVAETKKWGI VVTELKNWGK	GALENYLNKT GKLENYLNKT NKLHNYITKT
	121 KGELOSAIKS KSELODAIGS KAOYLOAIOA	181 HFHFPGRGST DFRFFGRGNT KFDFFGRGNT	241 YADYDYDHPD YADLDMDHPE	301 TVAEYWGNDL TVAEYWGNNA TVGEYWSYDI
Am-Stearo Am-Amylo Am-Stearo	Am-Lich Am-Amylo Am-Slearo	Am-Lich Am-Amylo Am-Slearo	Am-Lich Am-Amylo Am-Slearo	Am-Lich Am-Amyld Am-Stearc
	61 GHWKRLONDS AYLAEHGITA VWIPPAYKGT SOADVGYGAY CHWKRLONDA EHLSDIGITA VWIPPAYKGL SOSDNGYGAY TLWTKVANEA NNLSSLGITA LSLPPAYKGL SRSDVGYGVY	61 OHWKRLONDS AYLAEHGITA VWIPPAYKGT SOADVGYGAY DLYDLGEFHO OHWKRLONDA EHLSDIGITA VWIPPAYKGL SOSDNGYGPY DLYDLGEFHO TLWTKYANEA NNLSSLGITA LSLPPAYKGL SRSDVGYGVY DLYDLGEFNO 121 KGELOSAIKS LHSRDINVYG DVVINHKGGA DATEDVTAVE VDPADRNRVI KSELQDAIGS LHSRNVQVYG DVVINHKGGA DATEDVTAVE VNPANRNOET KAOYLQAIOA AHAAGMQVYA DVVFDHKGGA DGTEWVDAVE VNPSDRNOEI	61 0HWKRLONDS AYLAEHGITA VWIPPAYKGT SOADVGYGAY DLYDLGEFHO 0HWKRLONDA EHLSDIGITA VWIPPAYKGL SOSDNGYGPY DLYDLGEFHO 0HWKRLONDA EHLSDIGITA VWIPPAYKGL SOSDNGYGPY DLYDLGEFNO 121 KGELOSAIKS LHSRDINVYG DVVINHKGGA DATEDVTAVE VDPADRINRVI KSELQDAIGS LHSRNVOVYG DVVINHKGGA DATEDVTAVE VDPADRINRVI KSELQDAIGS LHSRNVOVYG DVVINHKGGA DATEDVTAVE VNPSDRINGET KAOYLOAIOA AHAAGMOVYA DVVFDHKGGA DGTEWVDAVE VNPSDRINGET HFHFPGRGST YSDFKWHWYH FDGTDWDESR KLNRIYKFRG EGKAWDWEVS KFDFPGRGNT YSSFKWRWYH FDGTDWDESR KLSRIYKFRG EGKAWDWEVS	61 CHWKRLONDS AYLAEHGITA VWIPPAYKGT SOADVGYGAY DLYDLGEFHO OHWKRLONDS EHLSDIGITA VWIPPAYKGT SOADVGYGAY DLYDLGEFHO OHWKRLONDA EHLSDIGITA VWIPPAYKGT SOADVGYGAY DLYDLGEFHO OHWKRLONDA EHLSDIGITA LSLPPAYKGL SPSDVGYGYY DLYDLGEFNO 121 KGELOSAIKS LHSRDINVYG DVVINHKGGA DATEDVTAVE VDPADRINRVI KSELQDAIGS LHSRNVQVYG DVVINHKGGA DATEDVTAVE VDPADRINRVI KSELQDAIGS LHSRNVQVYG DVVINHKAGA DATEDVTAVE VNPSDRNOET KAOYLOAIQA AHAAGMQVYA DVVFDHKGGA DGTEWVDAVE VNPSDRNOET BFHFPGRGST YSDFKWHWYH FDGTDWDESR KLNRIYKFRG EGKAWDWEVS KFDFPGRGNT YSSFKWRWYH FDGVDWDESR KLSHIYKFRG IGKAWDWEVS KFDFPGRGNT YSSFKWRWYH FDGVDWDESR KLSHIYKFRG IGKAWDWEVS YADUDYDHPD VAAEIKRWGT WYANELOLDG FRLDAVKHIK FSFLRDWVNH YADUDYDHPD VVAETKKWGI WYANELSDLG FRLDAVKHIK FSFLRDWVNH YADUDMDHPE VVTELKNWGK WYVNTTNI <u>DG FRLDAVKHIK</u> FSFFPDWLSY

YPOVFYGDMY GTKGDSOREI YPOVFYGDMY GTKGTSPKEI YPCVFYGDYY GILLLIPOYNI	437 480 ITDGPGGAKH ITDGPGGSKH ITDGAGRSKW	540 STIARPITTR	
YPQVFYGDMY YPQVFYGDMY YPCVFYGDYY	SVANSGLAAL SAAKSGLAAL EKPGSGLAAL	SIYVOR SIYVOK SVWVPRKTTV STIARPITTR	
YAFILTRESG YAFILTRESG YAFILTROEG	VGWTREGDS VIGWTREGDS IIGWTREGVT	GEFHVNGGSV GEFHVNDGSV GEFKVNGGSV	
TVOTWFKPLA YAFILTRESG TVOTWFKPLA YAFILTRESG HGRPWFKPLA YAFILTROEG	AQHDYFDHHD PQHDYIDHPD TQHDYLDHSD	EPVVINSEGW DTVTINSDGW	
DTOPGOSLES DTOPGOSLES DINPAKR. CS	LKARKOYAYG LKARKEYAYG LIARRDYAYG	TWHDITGNRS TWYDITGNRS VFYDLTGNRS	559 EPRLVAWP
361 LKSVTFVDNH DTOP EKAVTFVENH DTOP TLAVTFVDNH DTNP	421 PALKHKIEPI PSLKONIEPI PSLKSKIOPL	481 MYVGRONAGE TWHDITGNRS MYVKGOHAGK VFYDLTGNRS	541 PWTGEFVRWH EPRLYAWP
Am-Lich Am-Amylo Am-Stearo	Am-Lich Am-Amylo Am-Slearo	Am-Lich Am-Amylo Am-Stearo	Am-Lich Am-Amylo Am-Stearo

6/22

ANLNGTLMQYFEWYMPNDGOHWKRLQNDSAYLAEHGITAVWIPPAYKGTSQADVGYGAYD LYDLGEFHOKGTVRTKYGTKGELQSAIKSLHSRDINVYGDVVINHKGGADATEDVTAVEV DPADRNRVISGEHLIKAWTHFHFPGRGSTYSDFKWHWYHFDGTDWDESRKLNRIYKFQGK AWDWEVSNENGNYDYLTYADIDYDHPDVAAEIKRWGTWYANELOLDGFRLDAVKHIKFSF LRDWVNHVREKTGKEMFTVAEYWONDLGALENYLNKTNFNHSVFDVPLHYOFHAASTQGG GYDMRKLLNGTVVSKHPLKSVTFVDNHDTQPGQSLESTVQTWFKPLAYAFILTRESGYPQ VFYGDMYGTKGDSQREIPALKHKIEPILKARKQYAYGAOHDYFDHHDIVGWTREGDSSVA NSGLAALITDGPGGAKRMYVGRQNAGETWHDITGNRSEPVVINSEGWGEFHVNGGSVSIY VQR

FIG._4a

AAAA

14 54 ANLNGTLMQYFEWYMPNDGQHWKRLQNDSAYLAEHGITAVWIPPAYKGTSQADVGYGAYD

74 94 114 LYDLGEFHOKGTVRTKYGTKGELOSAIKSLHSRDINVYGDVVINHKGGADATEDVTAVEV

134 174 DPADRNRVISGEHLIKAWTHFHFPGRGSTYSDFKWHWYHFDGTDWDESRKLNRIYKFQGK

194 214 234 AWDWEVSNENGNYDYL<u>M</u>YADIDYDHPDVAAEIKRWGTWYANELOLDGFRLDAVKHIKFSF

254 274 294 LRDWVNHVREKTGKEMFTVAEYWONDLGALENYLNKTNFNHSVFDVPLHYQFHAASTQGG

314 334 354
GYDMRKLLNGTVVSKHPLKSVTFVDNHDTOPGOSLESTVOTWFKPLAYAFILTRESGYPO

374 394 414
VFYGDMYGTKGDSOREIPALKHKIEPILKARKOYAYGAOHDYFDHHDIVGWTREGDSSVA

434 454 474
NSGLAALITDGPGGAKRMYVGRONAGETWHDITGNRSEPVVINSEGWGEFHVNGGSVSIY
VOR

_FIG._4b

WO 94/18314 PCT/US94/01553

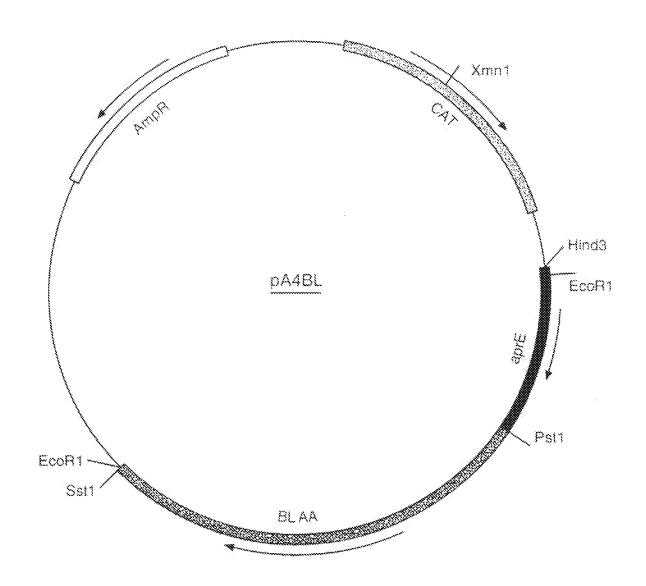


FIG._5

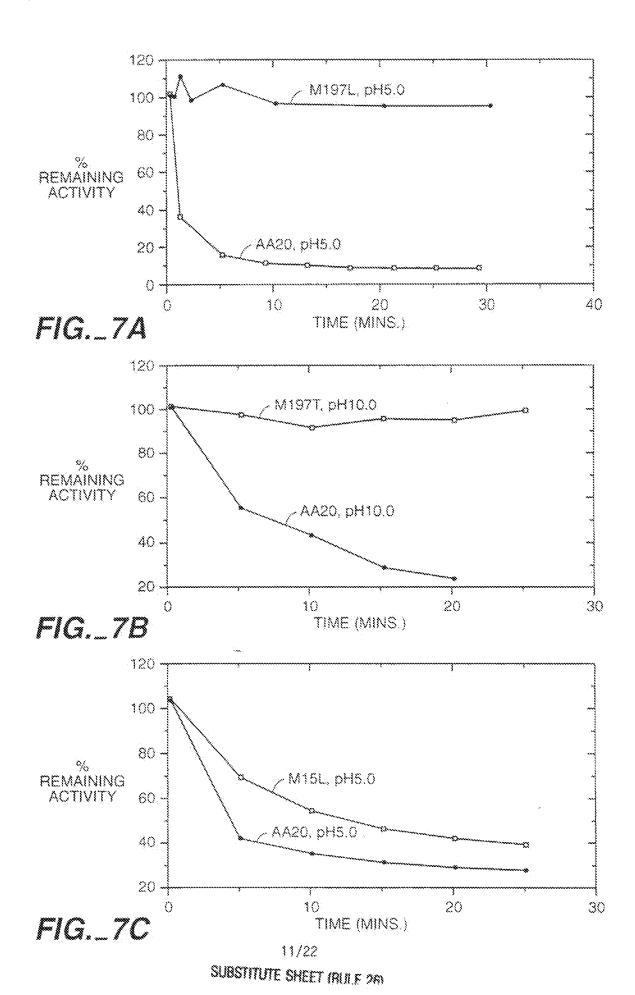
9/22 SUBSTITUTE SHEET (MULE 25).

SIGNAL SEQUENCE - MATURE PROTEIN JUNCTIONS IN:

B.lichenitormis alpha-amylase.	(Psti)
B.licheniformis alpha-amylase. MKQQKALTARLLTLLFALIFLLPHS	SATAAAANL
	N-terminus
B.subtilis alkaline protease aprE.	(Psti)
MRSKTLWISLLFALTLIFTMAFSN	м <i>sa</i> Q A Й G K S
	N-terminus
B.licheniformis alpha-amylase in pA4BL	(Psti)
MRSKTLWISLLFALTLIFTMAFSN	MSAOAAAAN.
	N-terminus
B.lichenfiormis alpha-amylase in pBLapt	
MRSKTLWISLLFALTLIFTMAFSN	MSAQAANL
	N-Terminus
(Pstl) indicates the site of the restriction site in t	the gene.
Laterminus indicates cleavage site between sig	ins! pentide and sacreted protein

FIG._6

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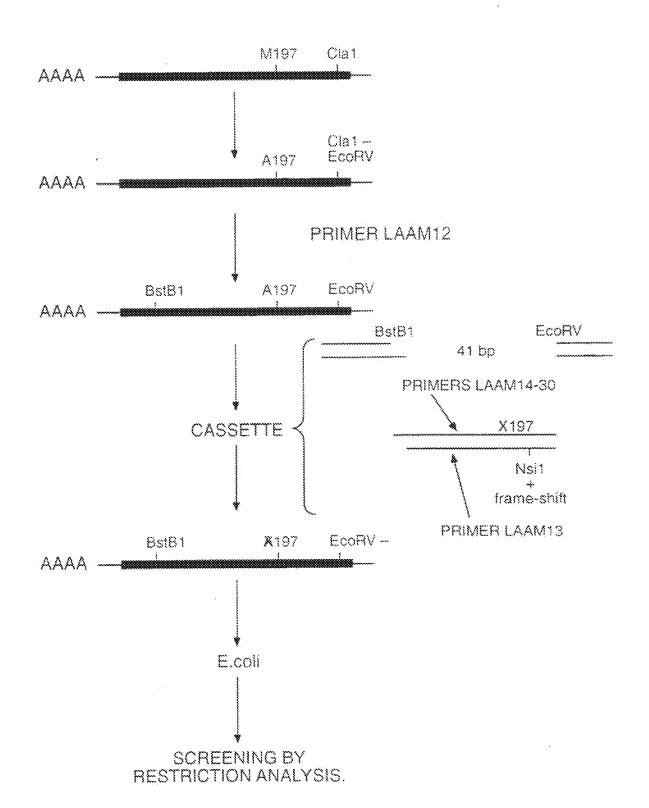
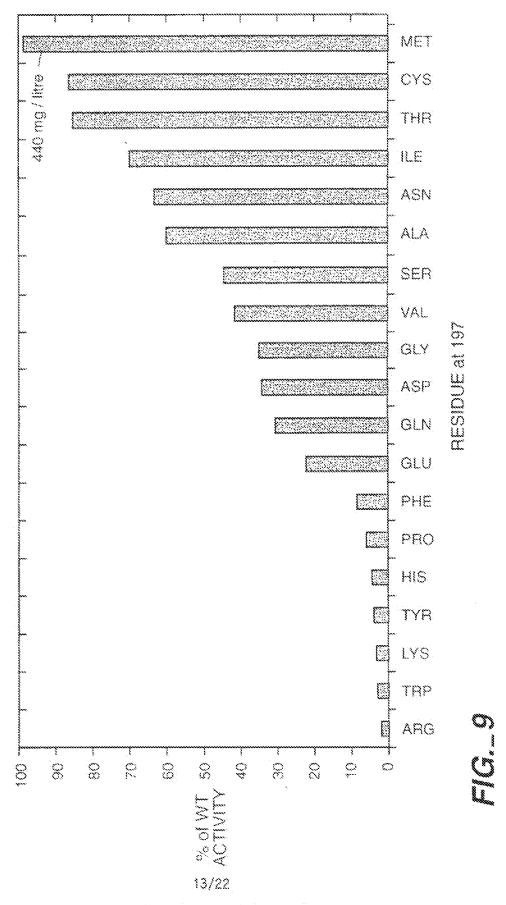
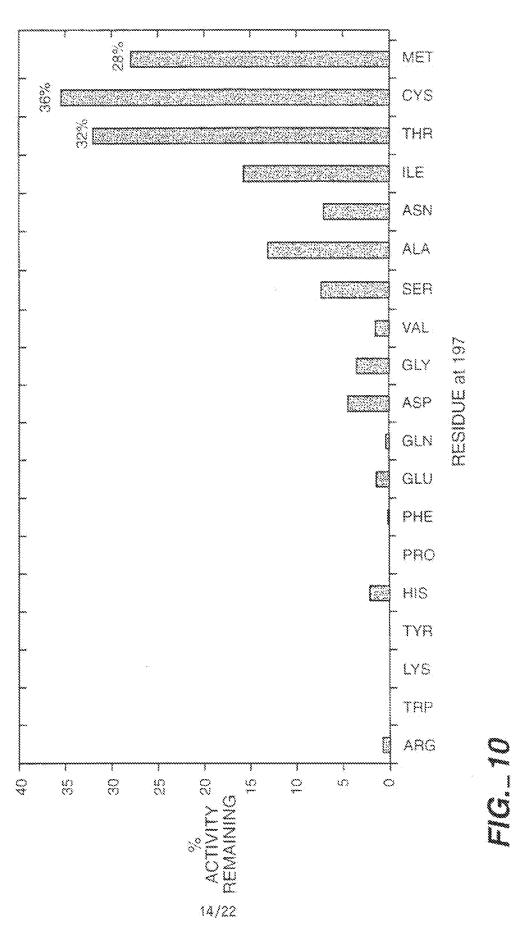


FIG._8

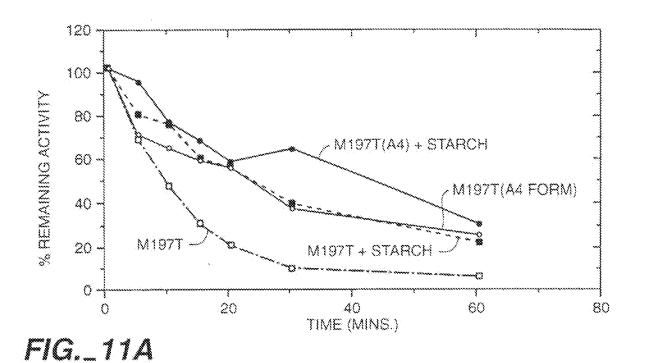
12/22 SUBSTITUTE SHEET (RULE **26)**

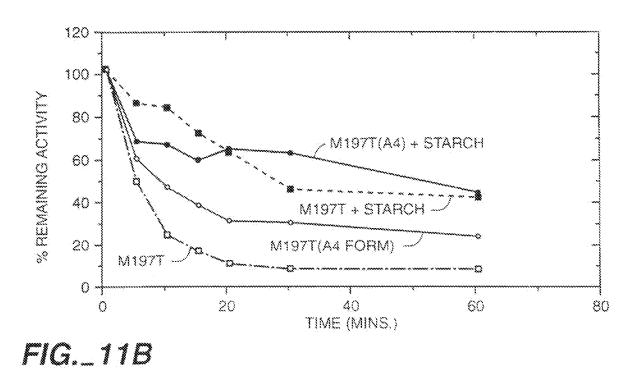


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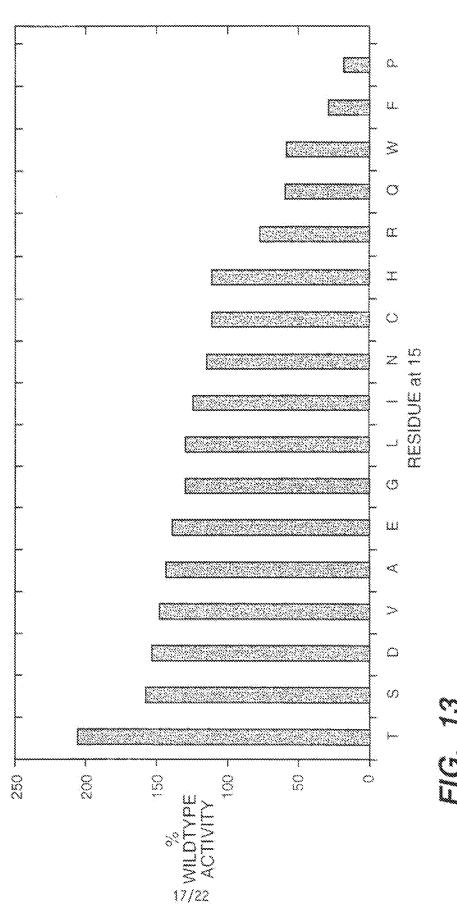




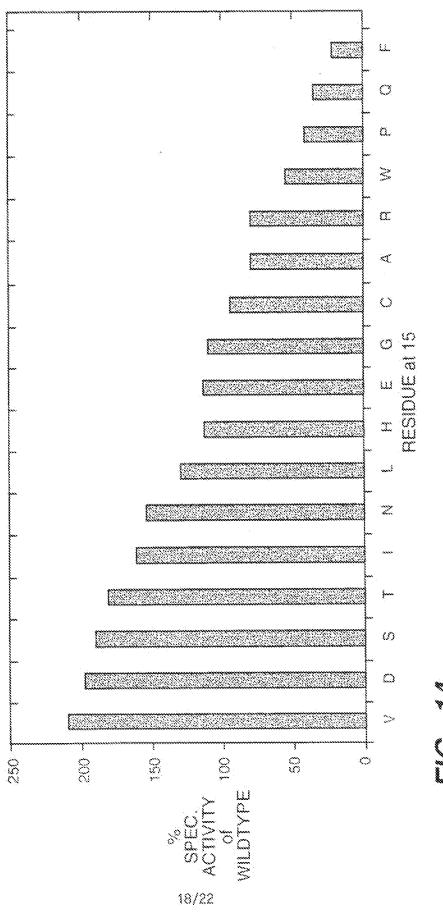
15/22 SUBSTITUTE SHEET (RULE 26)

CASSETTE		NNN ++ SnaB1	Msc1
BstB1 VECTOR			Msc1
			Ligation
	BstB1		Msc1 site eliminated
		SnaB1	
			Transformation into E. Coli
		***	Replication
BstB1 NNN		×	SnaB1
			SnaB1
M15 Variant Expression P	lasmid		Non-expressing plasmid derived from bottom strand

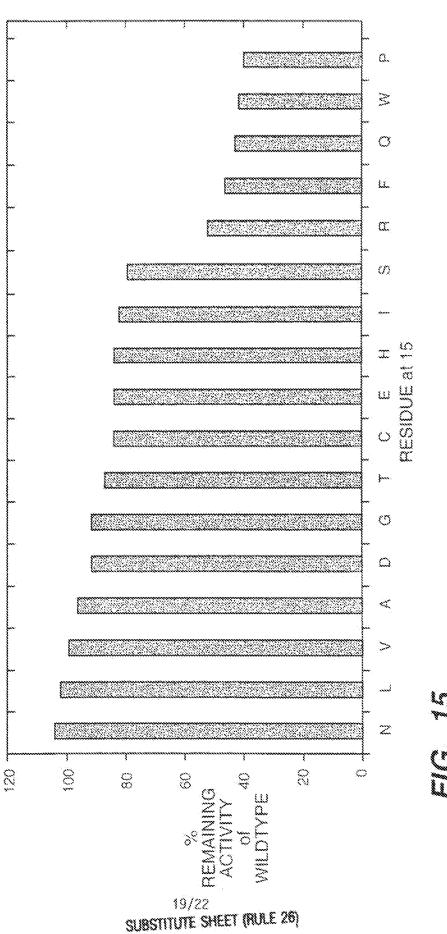
FIG._12

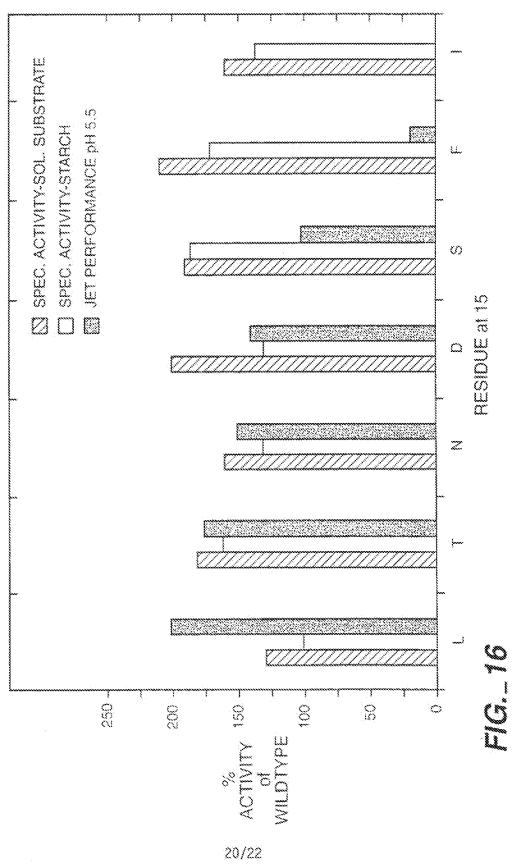


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PCT/US94/01553

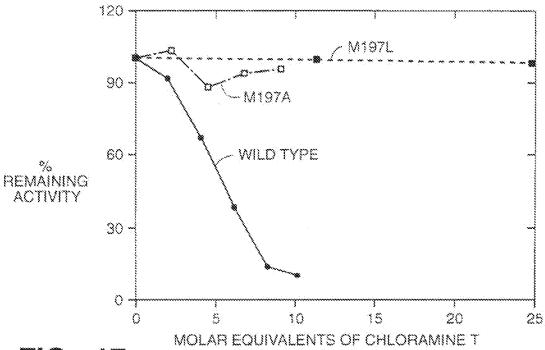
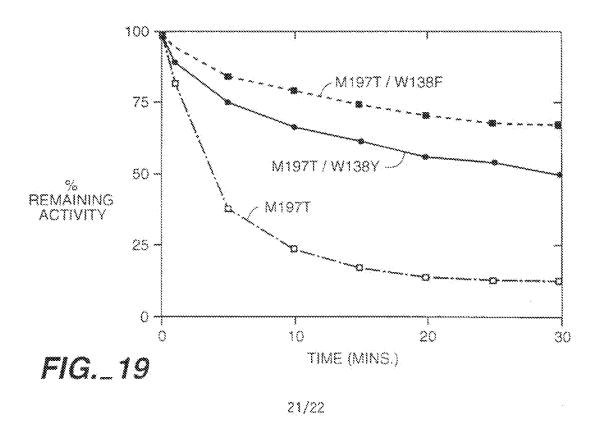
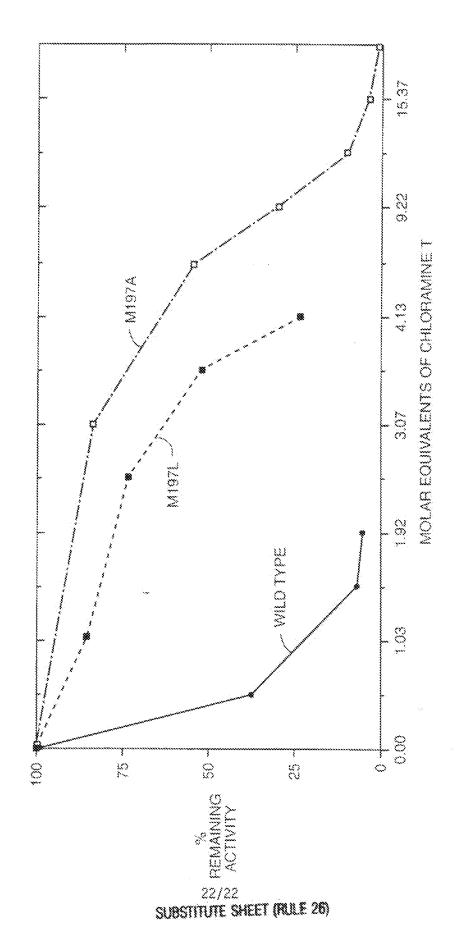


FIG._17



SUBSTITUTE SHEET (MULE 26)



Inter-uional application No. PCT/US 94/01553

A. CLASSIFICATION OF SUBJECT MATTER

IPC : C12N 9/28, C12N 15/56, C11D 3/386
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC : Cl2N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data have consulted during the international search (name of data base and, where practicable, search terms used)

BIOSIS, SCISEARCH

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
BIOTECHNOLOGY, Volume 10, 1992, Philippe Joyet et al, "Hyperthermostable variants of a highly thermostable alpha-amylase", page 1579 - page 1583, see fig 4 and page 1582	1-34
'encome'	
EP, A2, 0410498 (GIST-BROCADES N.V.), 30 January 1991 (30.01.91), page 4, line 50 - page 6, claims	1-34
w.ca	:
FR, A1, 2676456 (INSTITUT NATIONAL DE LA RECHERCHE AGRONOMIQUE), 20 November 1992 (20.11.92), see example 3	**
· construction	
ч	•
	BIOTECHNOLOGY, Volume 10, 1992, Philippe Joyet et al, "Hyperthermostable variants of a highly thermostable alpha-amylase", page 1579 - page 1583, see fig 4 and page 1582 EP, A2, 0410498 (GIST-BROCADES N.V.), 30 January 1991 (30.01.91), page 4, line 50 - page 6, claims FR, A1, 2676456 (INSTITUT NATIONAL DE LA RECHERCHE AGRONOMIQUE), 20 November 1992 (20.11.92),

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ì	{ by }	Further documents	are listed it	s the continuation	of Box C.
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X See patent family annex.

- Special categories of cited documents:
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- document referring to an oral disclosure, use, exhibition or other
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Date of the actual completion of the international search

Date of mailing of the international search report 09. UR 94

<u> June 1994</u>

Varoe and mailing universe of the international Searching Authority Authorized officer

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CARL-OLOF GUSTAVSSON

International application No. PCT/US 94/01553

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
~		
Å	Dialog Information Services, File 34, SciSearch Dialog accession no.11267001, Bealinkelly F et al "Studies on the thermostability of the alpha-amylase of bacillus-caldovelox". Applied microbiology and biotechnology, 1991, V36, N3 (OEC), p 332-336	
	No See	-
Ÿ	The Journal of Biological Chemistry, Volume 260, No 11, June 1985, David A Estell et al, "Engineering an Enzyme by Sitedirected Mutagenesis to Be Resistant to Chemical Oxidation", page 6518 - page 6521, see fig 2 and page 6520 right column	1-34
	occor .	and in the same of
A.	WO, A1, 9116423 (NOVO NORDISK A/S), 31 October 1991 (31.10.91), page 2, claims 1-2	1-34
	200/200	
***************************************	Dialog Information Services, File 34, SciSearch, Dialog accession no. 11331456, Brosnan MP et al, "Investigation of the mechanisms of irreversible thermoinactivation of bacillus-stearothermophilus alpha-amylase". European journal of biochemistry, 1992, V203, NI-2 (Jan 15), p 225-231	
	waren	
(,p.,	WO, A1, 9402597 (NOVO NORDISK A/S), 3 February 1994 (03.02.94), see tables 1-5 and claims	1-8,12-34
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INTERNATIONAL SEARCH REPORT

Information on patent family members

28/05/94

International application No. PCT/US 94/01553

	socument socument	Publication date		nt family amber(s)	Publication date
EP-A2-	0410498	30/01/91	AU-8- AU-A- JP-T- VO-A-	638263 5953890 4500756 9100353	24/06/93 17/01/91 13/02/92 10/01/91
FR-A1-	2676456	20/11/92	NONE		in continue mineral months and
WO-A1-	9116423	31/10/91	EP-A- US-A-	0528864 5208158	03/03/93 04/05/93
WO-A1-	9402597	03/02/94	NONE	er een een een een een een een een een e	the title and the such the title and title